

Features:

1. Mode: center seal, four-side seal, two feeding three servos(Main servo motor)
2. Whole machine is centralized controlled by Panasonic PLC.
3. Printing material: BOPP, CPP, PET, NYLON, plastic laminated film, multiplayer extrusion blown film, pure aluminum, aluminum-plating laminated film, paper-plastic laminated film
4. Max. bag making speed: 180 times/min
Normal speed: 100-120 times/min
4. Max. material out feeding line speed: ≤ 30 m/min
5. Size of bag:
Width: 60-600 mm
Length: 60-500 mm (6 times skip mode function)
6. Width of sealing: 6-40 mm
7. Bag style: center seal bag (max. width 580 mm)、four-side seal bag、center seal with gusset
8. Size of material roll: $\varnothing 600 \times 1250$ mm
9. Positioning accuracy: $\leq \pm 1$ mm
10. Thermal sealing knife quantity:
One team on vertical thermal sealing, one team on vertical cooling; two teams on vertical shaping and two teams on cooling structure
Three teams on horizontal thermal sealing, one team on horizontal cooling;
11. Temperature control quantity: 11 routes
12. Temperature control setting range: 20 - 360°C
13. Power of whole machine: 25KW
14. Overall dimension (length*width*height): 10550*1700*1815mm
15. Net weight of whole machine: about 4500Kg
16. Color: main machine body in black
17. Noise ≤ 75 db

Technical Data:

Roll size:	Max. Diameter: $\Phi 600$ mm	Max. Width: 1240mm
Bag-making speed:	30~180cpm (≈ 36 m/min)	
Bag-making form and size	Longitudinal bag-making	Transverse bag-making
L:Bag Length	Max.500mm,Multiplyingy delivery at a ultra-length	50-600mm, 1-5 line array
W:Bag Width	85-600mm, 1-5 line array	Max. 580mm
S1:Bottom sealing	Max. 80mm	
S2:Side sealing	Max. 25mm	
S3: Bottom sealing		Max. 25mm

S4:边封 S4: Side sealing		最大 40mm Max. 40mm
总功率: Total Output	35kw	
气源: Pneumatic source	0.6Mpa(6kg/cm ²)	
冷却水: Cooling water	5L/min	
机器重量: Weight	5000kg	
外形尺寸: Overall dimension	8500x2400x1865(mm) L x W x H	