

Features:

1. Modality: Center Sealing, four side Sealing, Three servos (feeding motors are servo, main servo motor), One inverter.
2. Material: BOPP, CPP, PET, nylon and etc plastic laminated film, multilayer coextrusion films, pure aluminum, plating aluminum laminated film, paper plastic laminated film
3. Highest bag making speed: 150 time/min
Normal speed: 30-120 time/min
4. Highest material sending out line speed: ≤ 30 m/min
5. Size of bag:
Width: 60-420 mm
Length: 60-500 mm (6 times skip function)
6. width of sealing: 6-40 mm
7. bag style: Center Sealing bag with Max width 420mm、 Four side sealing (600-700mm)
8. size of material roll: $\varnothing 600 \times 950$ mm
9. positioning accuracy: $\leq \pm 1$ mm
10. Hot sealers:
One team on vertical thermal sealing, one team on cooling, two teams on vertical shaping,
Three teams on horizontal thermal sealing, one team on horizontal cooling;
11. temperature control quantity: 11 routes
12. temperature control setting range: 20-360°C
13. power of whole machine: 25KW
14. overall dimension (length*width*height): 10550*1700*1815
15. net weight of whole machine: about 4000Kg
16. color: main machine body in black, cover in white
17. noise ≤ 75 db

Technical Data:

Roll size:	Max. Diameter: $\Phi 600$ mm Max. Width: 840mm	
Bag-making speed:	30~180cpm (≈ 45 m/min)	
Bag-making form and size	Flat bags	Gusset bags
G:Gusset fold width		18~80mm
L:Bag Length	Max.500mm,Multiplying delivery at a ultra-length	
W:Bag Width	55-350mm	
S1:Bottom sealing	5-50mm	
S2:Side sealing	8-15mm	
S3: Bottom sealing		5-7mm
Total Output	25kw	
Pneumatic source	0.6Mpa(6kgf/cm ²)	
Cooling water	10L/min	
Weight	3800kg	

Overall dimension	9500x1500x1700(mm) L x W x H
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