

# 青島天一力國際貿易有限公司

QingDao TLead International Co., Ltd

Add: No. 16, FuZhou South Road, District ShiNan, Qingdao, PR China.

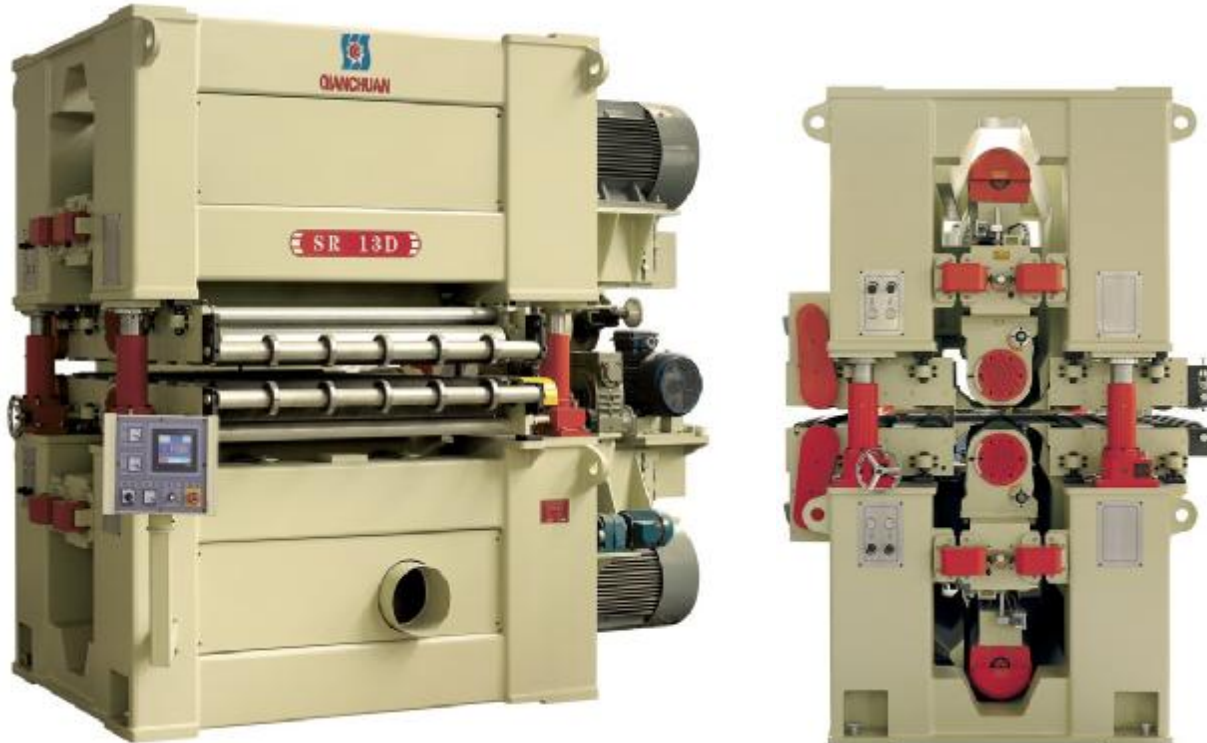
Tel: +86-532-85775618 / 85754589 Fax: +86-532-85758711

Cell: +86-159 6324 2732

E-mail: [ma@tlead.biz](mailto:ma@tlead.biz)

Web: [www.tlead.biz](http://www.tlead.biz)

## Model SR13D



### Characteristics :

The machine is consisted of one steel calibrating roller (Up and Down) for calibrating MDF, Partical Board, Plywood etc.

Model SR13D Sanding Machine is mainly for calibrating partical boards, plywood, MDF etc. and Characteristics as follows:

- 1) Incorporating advanced technology, using high quality imported parts and accessories and featuring stable performance, precision double-side processing with thickness tolerance of  $\pm 0.1$ mm .
- 2) The machine is structured by cold forming rectangle steel, noted for high rigidity, vibration damping and deformation free.
- 3) Easily operated inverter speed regulator for reliable material feeding.
- 4) Simplified operation of the computer terminal with the industrial-grade touch screen.
- 5) The machine adopts advanced man-machine interface, which can display dialogues directly .

Model No.	SR13D	
Working Thickness	3~90mm	
Working Length	>700mm	
Working Width	100~1300mm	
Sanding Belt Speed	29 m/s / 25 m/s	
Size of Sanding Belt (W×P)	1350×2800mm	
Feeding Speed	6~30m/min	
Power	Main Motor	75kW×2
	Feeding Motor	11kW
	Lifting Motor	1.5kW
	Brush Motor	0.75kW×2
Compressed Air	Pressure	0.6 MPa
	Air Consumption	0.15m <sup>3</sup> /min
Suction Air Consumption	Volume	24000m <sup>3</sup> /h
	Pressure	1300Pa
	Average Air Speed	25~30m/s
Overall Dimension (L×W×H)	2200×3360×2900mm	
Net Weight	14T	

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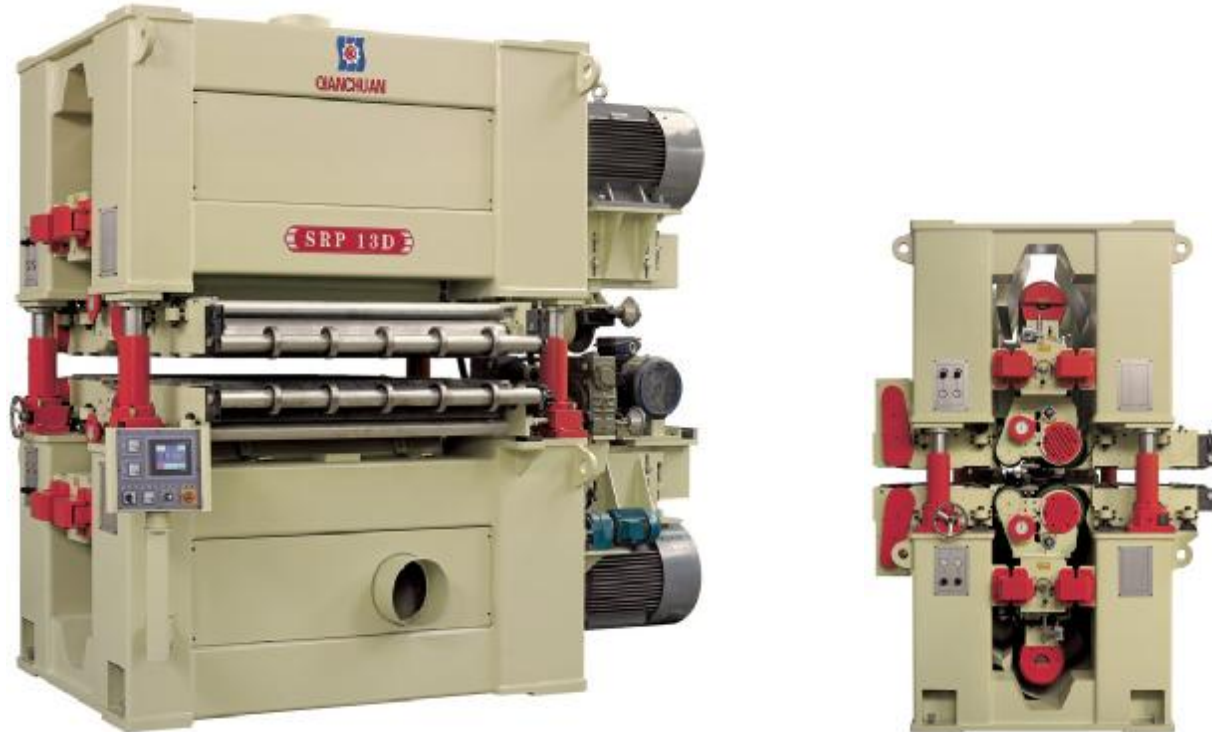
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## Model SRP13D



### Characteristics :

Model SRP13D Sanding Machine is mainly for sanding MDF, HDF, Particle Boards, Plywood and other wood-based panel.

- 1) Incorporating advanced technology, using high quality imported parts and accessories and featuring stable performance, precision double-side processing with thickness tolerance of  $\pm 0.1\text{mm}$ .
- 2) The machine is structured by cold forming rectangle steel, noted for high rigidity, vibration damping and deformation free.
- 3) Easily operated inverter speed regulator for reliable material feeding.
- 4) Simplified operation of the computer terminal with the industrial-grade touch screen.
- 5) The machine adopts advanced man-machine interface, which can display dialogues directly.

Model	SRP13D
Working width	200~1300mm
Working thickness	3~90mm
Working length	$\geq 900\text{mm}$
sanding belt speed	24m/s
Feed speed	6~30m/min
Size of abrasive belt(W*C )	1350 × 2800mm
Main motor	75kw×2
Feed motor	11Kw
Lift motor	1.5Kw
Brush motor	0.75kw×2
Working air pressure	0.6MPa
Consumption of compressed air	0.15 m <sup>3</sup> /min
Volume of sucked air	24000 m <sup>3</sup> /h
Pressure	1300Pa
Speed of sucked air	25~30m/s
Overall dimension (L×W×H)	2200×3360×2900mm
Net weight	About 15T

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Web: [www.tlead.biz](http://www.tlead.biz)

## Model SR2A13D



### Characteristics :

Incorporating advanced technology, using high quality imported parts and accessories and featuring stable performance, precision double-side processing with thickness tolerance of  $\pm 0.08\text{mm}$ .

The machine is structured by cold forming rectangle steel, noted for high rigidity, vibration damping and deformation free.

Easily operated inverter speed regulator for reliable material feeding.

Simplified operation of the computer terminal with the industrial-grade touch screen.

The machine adopts advanced man-machine interface, which can display dialogues directly.

Model No.	SR 2A13D	
Working Width	200~1300 mm	
Working Length	>900 mm	
Working Thickness	3~90 mm	
Sanding Belt Speed	Front	25 m/s
	Rear	24 m/s
Size of Sanding Belt (W×C)	1350×2800mm 1350×3000mm	
Feeding Speed	6~30 m/min	
Power	Main Motor	75kW×4
	Feeding Motor	15 kW
	Lifting Motor	1.5 kW
	Brush Motor	1.1 kW×2
Compressed Air	Pressure	0.6 MPa
	Air Consumption	0.3 m <sup>3</sup> /min
Suction Air Consumption	Volume	32000 m <sup>3</sup> /h
	Pressure	1300Pa
	Average Air Speed	25~30 m/s
Overall Dimension (L×W×H)	3200×3900×2980mm	
Net Weight	About 30 T	

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## Model SR16D



### Characteristics :

The machine is consisted of one steel calibrating roller (Up and Down) for calibrating MDF, Partical Board, Plywood etc.

- 1) The sanding roller is disposed by using international advanced technology.
  - 2) The machine adopts the advanced computer terminal that makes the operation easy and clear.
  - 3) The conveyor table is supported by precision ball screws, providing extremely smooth and accurate table elevation.
  - 4) Main parts is international advanced technology of no welding.
  - 5) The flatness precision of workpiece is ensured in  $\pm 0.1$  mm.
- The machine adopts advanced man-machine interface, which can display dialogues directly.

Model No.	SR16D	
Working Thickness	3~90mm	
Working Length	>700mm	
Working Width	500~1600mm	
Sanding Belt Speed	29 m/s / 25 m/s	
Size of Sanding Belt (W×P)	1650×2800mm	
Feeding Speed	6~30m/min	
Power	Main Motor	75kW×2
	Feeding Motor	11kW
	Lifting Motor	1.5kW
	Brush Motor	1.1kW×2
Compressed Air	Pressure	0.6 MPa
	Air Consumption	0.15m <sup>3</sup> /min
Suction Air Consumption	Volume	24000m <sup>3</sup> /h
	Pressure	1300Pa
	Average Air Speed	25~30m/s
Overall Dimension (L×W×H)	2200×3760×2900mm	
Net Weight	16T	

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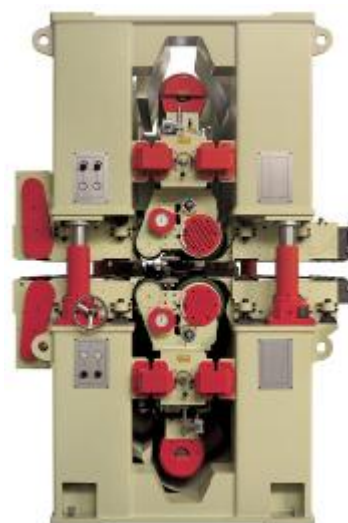
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## Model SRP16D



### Characteristics :

Model SRP16D Sanding Machine is mainly for sanding MDF,HDF, Partical Boards, Plywood and other wood-based panel.

- 1) The sanding roller is disposed by using international advanced technology.
- 2) The machine adopts the advanced computer terminal that makes the operation easy and clear.
- 3) The conveyor table is supported by precision ball screws, providing extremely smooth and accurate table elevation.
- 4) Main parts is international advanced technology of no welding.
- 5) The flatness precision of workpiece is ensured in  $\pm 0.1$  mm.

Model	SRP16D
Working width	500~1600mm
Working thickness	3~90mm
Working length	$\geq 900$ mm
sanding belt speed	24m/s
Feed speed	6~30m/min
Size of abrasive belt(W*C )	1650 × 3000mm
Main motor	75kw×2
Feed motor	11Kw
Lift motor	1.5Kw
Brush motor	1.1 kw×2
Working air pressure	0.6MPa
Consumptioni of compressed air	0.15 m <sup>3</sup> /min
Volume of sucked air	24000 m <sup>3</sup> /h
Pressure	1300Pa
Speed of sucked air	25~30m/s
Overall dimension (L×W×H)	2200×3760×2900mm
Net weight	About 17 T

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Web: [www.tlead.biz](http://www.tlead.biz)

## Model S2A16D



### Characteristics :

Model SR2A16D Sanding Machine is mainly for sanding MDF, HDF, Partical Boards, Plywood and other wood- based panel.

- 1) The sanding roller is disposed by using international advanced technology.
- 2) The machine adopts the advanced computer terminal that makes the operation easy and clear.
- 3) The conveyor table is supported by precision ball screws, providing extremely smooth and accurate table elevation.
- 4) Main parts is international advanced technology of no welding.
- 5) The flatness precision of workpiece is ensured within  $\pm 0.135$  mm.

Model No.	SR 2A16D	
Working Width	500~1600 mm	
Working Length	>900 mm	
Working Thickness	3~90 mm	
Sanding Belt Speed	Front	29 m/s
	Rear	27 m/s
Size of Sanding Belt (W×C)	1650×2800mm 1650×3000mm	
Feeding Speed	6~30 m/min	
Power	Main Motor	90kW×2 / 75kW×2
	Feeding Motor	15 kW
	Lifting Motor	3 kW
	Brush Motor	1.1 kW×2
Compressed Air	Pressure	0.6 MPa
	Air Consumption	0.3 m <sup>3</sup> /min
Suction Air Consumption	Volume	42000 m <sup>3</sup> /h
	Pressure	1300Pa
	Average Air Speed	25~30 m/s
Overall Dimension (L×W×H)	3200×4100×2980mm	
Net Weight	About 32 T	



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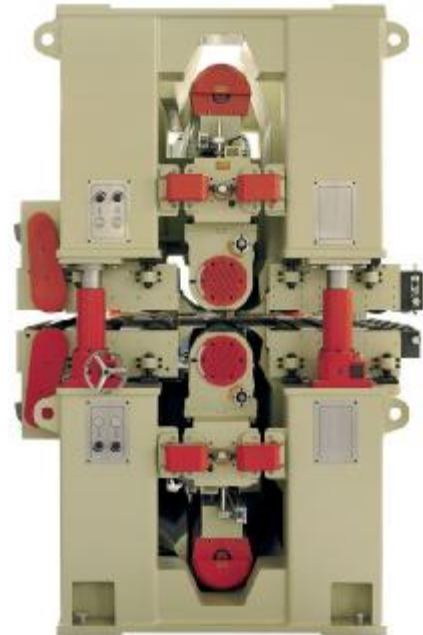
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## Model SR20D



### Characteristics :

The machine is consisted of one steel calibrating roller (Up and Down) for calibrating MDF, Partical Board, Plywood etc.

- 1) The sanding roller is disposed by using international advanced technology.
  - 2) The machine adopts the advanced computer terminal that makes the operation easy and clear.
  - 3) The conveyor table is supported by precision ball screws, providing extremely smooth and accurate table elevation.
  - 4) Main parts is international advanced technology of no welding.
  - 5) The flatness precision of workpiece is ensured in  $\pm 0.1$  mm.
- The machine adopts advanced man-machine interface, which can display dialogues directly.

Model No.	SR20D	
Working Thickness	3~90mm	
Working Length	>700mm	
Working Width	800~1900mm	
Sanding Belt Speed	29 m/s / 25 m/s	
Size of Sanding Belt (W×P)	1950×2800mm	
Feeding Speed	6~30m/min	
Power	Main Motor	90kW×2
	Feeding Motor	11kW
	Lifting Motor	1.5kW
	Brush Motor	1.1kW×2
Compressed Air	Pressure	0.6 MPa
	Air Consumption	0.2m <sup>3</sup> /min
Suction Air Consumption	Volume	33000m <sup>3</sup> /h
	Pressure	1300Pa
	Average Air Speed	25~30m/s
Overall Dimension (L×W×H)	2200×4060×2900mm	
Net Weight	17T	

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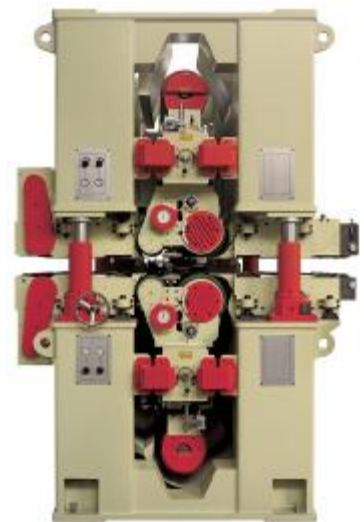
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Web: [www.tlead.biz](http://www.tlead.biz)

## Model SRP20D



### Characteristics :

Model SRP20D Sanding Machine is mainly for sanding MDF, HDF, Particle Boards, Plywood and other wood-based panel.

- 1) The sanding roller is disposed by using international advanced technology.
- 2) The machine adopts the advanced computer terminal that makes the operation easy and clear.
- 3) The conveyor table is supported by precision ball screws, providing extremely smooth and accurate table elevation.
- 4) Main parts is international advanced technology of no welding.
- 5) The flatness precision of workpiece is ensured in  $\pm 0.1$  mm.

Model	SRP20D
Working width	800~1900mm
Working thickness	3~90mm
Working length	$\geq 900$ mm
sanding belt speed	24m/s
Feed speed	6~30m/min
Size of abrasive belt(W*C )	1950 × 3000mm
Main motor	75kw×2
Feed motor	11Kw
Lift motor	1.5Kw
Brush motor	1.5 kw×2
Working air pressure	0.6MPa
Consumption of compressed air	0.2 m <sup>3</sup> /min
Volume of sucked air	28000 m <sup>3</sup> /h
Pressure	1300Pa
Speed of sucked air	25~30m/s
Overall dimension (L×W×H)	2200×4060×2900mm
Net weight	About 18 T

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Web: [www.tlead.biz](http://www.tlead.biz)

## Model S2A20D



### Characteristics :

Model SR2A16D Sanding Machine is mainly for sanding MDF, HDF, Partical Boards, Plywood and other wood- based panel.

- 1) The sanding roller is disposed by using international advanced technology.
- 2) The machine adopts the advanced computer terminal that makes the operation easy and clear.
- 3) The conveyor table is supported by precision ball screws, providing extremely smooth and accurate table elevation.
- 4) Main parts is international advanced technology of no welding.
- 5) The flatness precision of workpiece is ensured within  $\pm 0.135$  mm.

Model No.	SR 2A20D	
Working Width	800~1900 mm	
Working Length	>900 mm	
Working Thickness	3~90 mm	
Sanding Belt Speed	Front	29 m/s
	Rear	27 m/s
Size of Sanding Belt (W×C)	1950×3000mm 1950×3200mm	
Feeding Speed	6~30 m/min	
Power	Main Motor	110kW×2 / 90kW×2
	Feeding Motor	18 kW
	Lifting Motor	3 kW
	Brush Motor	1.5 kW×2
Compressed Air	Pressure	0.6 MPa
	Air Consumption	0.3 m <sup>3</sup> /min
Suction Air Consumption	Volume	58000 m <sup>3</sup> /h
	Pressure	1300Pa
	Average Air Speed	25~30 m/s
Overall Dimension (L×W×H)	3200×4400×2980mm	
Net Weight	About 38 T	

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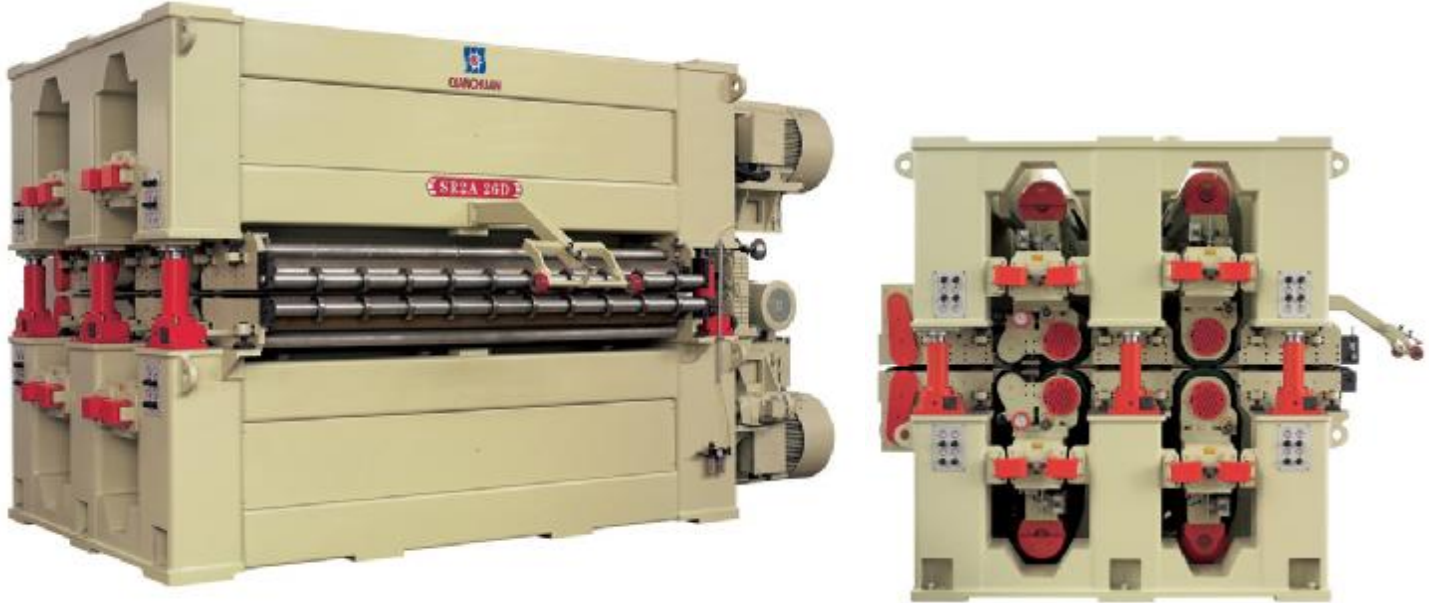
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## Model SR2A26D



### Characteristics :

The machine is consisted of one steel calibrating roller (Up and Down) for calibrating MDF, Partical Board, Plywood etc.

- 1) The sanding roller is disposed by using international advanced technology.
- 2) The machine adopts the advanced computer terminal that makes the operation easy and clear.
- 3) The conveyor table is supported by precision ball screws, providing extremely smooth and accurate table elevation.
- 4) Main parts is international advanced technology of no welding.

Model No.	SR 2A26D	
Working Width	1600~2600 mm	
Working Length	>900 mm	
Working Thickness	3~90 mm	
Sanding Belt Speed	Front	29 m/s
	Rear	25 m/s
Size of Sanding Belt (W×C)	2650×3000mm 2650×3200mm	
Feeding Speed	6~30 m/min	
Power	Main Motor	132kW×2 /110kW×2
	Feeding Motor	22 kW
	Lifting Motor	3 kW
	Brush Motor	2.2 kW×2
Compressed Air	Pressure	0.6 MPa
	Air Consumption	0.9 m <sup>3</sup> /min
Suction Air Consumption	Volume	65000 m <sup>3</sup> /h
	Pressure	1300Pa
	Average Air Speed	25~30 m/s
Overall Dimension (L×W×H)	3200×4800×3000mm	
Net Weight	About 45 T	

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