



SHANGHAI UPG INTERNATIONAL TRADING CO., LTD

---



## **FQ1020 Automatic Card Slitting & Collating Machine**

Add: Room 2403 Jincheng Mansion 511 Tianmuxi Road, 200070 P.R.China

TEL: 86-21-63177436

FAX: 86-21-63538343

Email: [huangwei@shanghai-upg.com](mailto:huangwei@shanghai-upg.com)

---

## FQ1020 Automatic Card Slitting & Collating Machine



1. Quotation:

FQ 1020 USD.-/unit

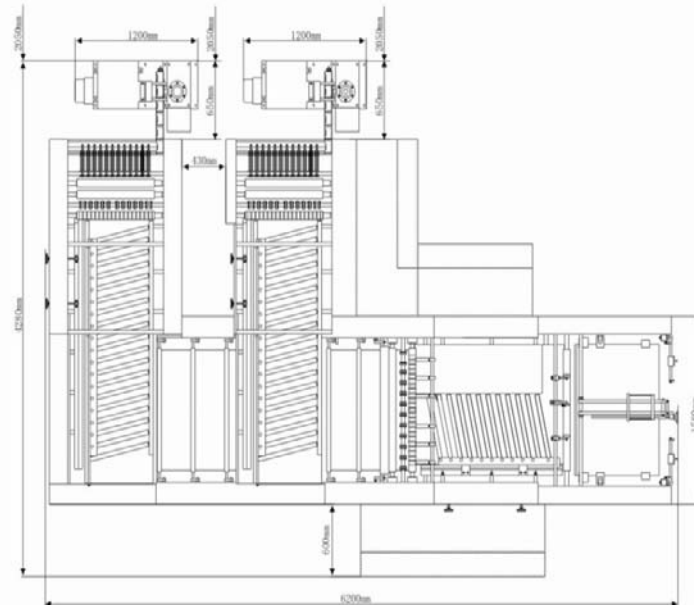
2. Terms of Payment:

30% deposit by T/T when confirming the order

70% balance by T/T before shipping.

3. Performance:

This machine can slit whole sheets into specified specifications, then piling up and punching them, ensure the front and back sequence is unchanged. It is used for auto processing of playing cards or other cards, and instead of manual operation with high efficiency, so it is ideal equipment for slitting in cards' industries



- Slitting & collating system

1. This machine can process single or double playing cards with wide range of format, and the blades can be easily adjusted.
2. The waste edge is only 6mm in width.
3. Adopt separated conveyor and multi-collating sites, ensures high efficiency.
4. Using special slitting structure with point-connection way, so that the slitting precision can be achieved  $\pm 0.2\text{mm}$
5. The playing cards are transferred by up and down O-belts, and servo system control collating to ensure the playing cards is not disordered between every deck and every card.
6. The feeding motor is from CPG of Taiwan. The universal joint is imported from Japan. The belt, bearing, chain and other key parts are supplied by the domestic famous brand.
7. The electric components are supplied by the world leading manufacturers, including IDEC and OMRON of Japan, DELTA of Taiwan, SHINALDE of German, which ensures the machine runs safely with high speed.

- Punching system

1. Controlled by PLC system, which ensures auto die-cutting of single or double playing cards.
2. Double-sides jogger ensures the high precision which make the waste edge is only within 0.75mm.
3. Adopt SIMENS brand oil pump and all of hydraulic components are supplied by the domestic famous brand Huade.
4. All pneumatic components are supplies by SMC of Japan, which ensure the machine runs stably, reliably as well as safely with high speed.
5. The waste edge can be take away centered, to keep clear sites.

● Card edge modifying machine(optional)

1. Connected with automatic slitting & collating machine, it accomplished fully-auto feeding. Controlled by PLC system ensures auto die-cutting of playing cards (single and double).
2. Double-sides jogger ensures the high precision of only 0.75mm waste edge.
3. Safety protective device is complete, ensures the safety of the operator and the machine.
4. The hydraulic components are the domestic famous brand, so it can operate for a long time without leakage and heat.
5. Use SIMENS brand oil pump, SMC brand pneumatic components, to ensure the machine can runs in high speed and have stability, reliable and safe operating functions.
6. The waste edge can be take away centered, to keep clear sites.

4. Specification

Max. Sheet size	1000×730mm
Min. Sheet size	470×360mm
Max. speed	3000sheets/hour
Total power	16.47 kw (20.47kw)
Max. slitting size	91×66mm
Sheet thickness	200~450 g/m <sup>2</sup>
Dimension(L×W×H)	6200×6330×1850mm
Power Supply	3P 400V/50HZ N PE
Net weight	9.5T

5. Installation and Training

The price includes the fee of installation, Training and interpreter, However,

the relative cost such as international return air tickets between China and Buyer's country, local transportation, accommodation (3 star hotel), and the pocket money USD80/day per person for engineers and interpreter will be born by buyer. Or, the customer can find capable interpreter in local.

6. Validity of Quotation: until 30th Dec. 2013

7. Warranty: 12 months after B/L date