

# PLAN AND PRODUCTION INSTRUCTION SHEET

DATE:.....

SEASON : Spring, Summer, Autum, Winter

For The Fit Sample  
For Pre Production Sample  
For Shipping Sample

Month  
Month  
Month

Day  
Day  
Day

Spark Design LTD. saiful575125@gmail.com

ITEM NAME	SAMPLE NO.	MATERIAL & Febric Standard	Quality Cotton 100 %	Pattern Matching	Yes No	Sample Order	Delivery Date	DESIGNER :					
Mens T- Shirt		20/-Single Jersey GSM 200		Way of febric	Stroked Inverse	Sample Deliver		Production Staf					
				febric of Derecton	One Direction Two Direction								
Main Label	Indicate Dimention INSTRUCTION SIZE			Inspection (Picking)									
Care Label				Month : Day	Month : Day	Month : Day							
Hang Tag				Size	Size	Size							
A	TOTAL LENGTH		M										
B	BODY WIDTH												
C	BODY SHOULDER												
D	NECK WIDTH (Edge to Edge)												
E	BACK NECK DROP												
F	FRONT NECK DROP												
G	ARM HOLE (Straight)												
H	SLEEVE LENGTH												
I	SLEEVE WIDTH												
J	SLEEVE OPENING												
L	BODY HEM												
K	NICK RIB HEIGHT												
N	SHOULDER SLOPE												
O	BOTTOM WIDTH												
P	SHOULDER DROP												
Q	MOON WIDTH												
R	MON LENGTH												
S	CARE LABEL POSITION												
T													
U													
V													
W													
X													
SIZE		70-80CM	90-95 CM	100-110 CM	S	M	L	XL	2XL				
Neck Stretch Dimension													
Hem Stretch Dimension													
COLOR ASSORTMENT													
BODY SLEEVE	Neck Rib	Triptical Color Strick					Product Name	Standerd Size	Quantity	Where to Use	Finishing Mathod	Standerd	Remarks
Single jersey	40/1X1 Rib With Spandex	4						Stitch Thread			OPP bag		
Orange (16-1364 TPG)	Orange (16-1364 TPG)		Both side shoulder attach shoulder tape					Same Color as base	Spin Tape		Height		
			Body & Sleeve hem Needle gape 0.3mm					Same Color as base			Body Weight		
								Same Color as base					