



# OUTGOING INSPECTION REPORT

## 出货检验报告

1.Section: Part and inspection information 第一部分：产品和检验信息

文件编号：QR/8.6/004 版次：A/1.0

|                    |                        |                          |                    |                   |                    |                                                                              |               |
|--------------------|------------------------|--------------------------|--------------------|-------------------|--------------------|------------------------------------------------------------------------------|---------------|
| Part Name<br>零件名称  | Screen assy holder     | Drawing No.<br>图纸编号      | MM607609A          |                   | Rev./Date<br>版本/日期 | A                                                                            |               |
| Customer<br>客户     | Customized             | PO No.订单号                | 2103127            |                   | Finish 表面处理        | ASTM B-633-<br>ELECTRODEPOSITED<br>COATINGS OF ZINC AND<br>CLEAR PASSIVATION |               |
|                    |                        | Mfg. NO.批次号              | ESIS20210621-MJ_JW |                   | Material 材料        | cold rolled<br>steel(decopirt) 3mm                                           |               |
| Lot Quantit<br>批量数 | 950                    | Sampling QTY<br>检验数量     | Dimension 尺寸       | 5pcs              | Inspector 检验员      | Jack                                                                         |               |
|                    |                        |                          | Appearance 外观      | 80pcs             |                    | 2022/11/1                                                                    |               |
| Standard<br>检验依据   | GB/T2828-2003 &<br>SIP | Inspection Level<br>检查水平 | General-II         | AQL Value /AQL值   | CRI(0)             | MAJ(1.0)                                                                     | MIN(2.5)      |
|                    |                        |                          |                    | Acc level<br>接收水准 | Ac=0<br>Re=1       | Ac=2<br>Re=3                                                                 | Ac=5<br>Re=16 |

2.Section: Appearance Inspection 第二部分：外观检验结果

| No.<br>序号 | Specification<br>要求     | Quality level<br>质量等级 |     |     | Tool<br>检具 | Sample Number样品结果<br>(Only show 5pcs insp results if sampls over 5pcs) |    |    |    |    | Results<br>结果 |    |
|-----------|-------------------------|-----------------------|-----|-----|------------|------------------------------------------------------------------------|----|----|----|----|---------------|----|
|           |                         | CRI                   | MAJ | MIN |            | 1                                                                      | 2  | 3  | 4  | 5  | OK            | NG |
| 1         | Appearance matched外观合格  |                       | √   |     | 10         | OK                                                                     | OK | OK | OK | OK | OK            |    |
| 2         | Revision correct 版本正确   |                       | √   |     | 10         | OK                                                                     | OK | OK | OK | OK | OK            |    |
| 3         | Label is correct 标识正确   |                       |     | √   | 10         | OK                                                                     | OK | OK | OK | OK | OK            |    |
| 4         | Package is correct 包装正确 |                       |     | √   | 10         | OK                                                                     | OK | OK | OK | OK | OK            |    |

3. Section: Dimensional inspection 第三部分：尺寸检验结果

| No.<br>序号 | Specification<br>要求 | Up tol<br>上公差 | Low<br>tol下公差 | Sample number→ |   |  |    | 1          | 2          | 3          | 4          | 5          |    |  |
|-----------|---------------------|---------------|---------------|----------------|---|--|----|------------|------------|------------|------------|------------|----|--|
|           |                     |               |               |                |   |  |    |            |            |            |            |            |    |  |
| 1         | 6.35                | 0.08          | 0.00          |                | √ |  | 5  | 6.35       | 6.36       | 6.36       | 6.35       | 6.36       | OK |  |
| 2         | 86                  | 0.10          | -0.10         |                | √ |  | 5  | 85.92      | 85.97      | 86.10      | 85.99      | 85.94      | OK |  |
| 3         | 52                  | 0.10          | -0.10         |                | √ |  | 5  | 51.99      | 52.00      | 51.98      | 52.02      | 52.03      | OK |  |
| 4         | 33.5                | 0.10          | -0.10         |                | √ |  | 5  | 33.52      | 33.53      | 33.52      | 33.54      | 33.53      | OK |  |
| 5         | 10                  | 0.10          | -0.10         |                | √ |  | 5  | 10.02      | 10.02      | 10.03      | 10.04      | 10.02      | OK |  |
| 6         | 29.8                | 0.10          | -0.10         |                | √ |  | 5  | 29.83      | 29.86      | 29.83      | 29.84      | 29.83      | OK |  |
| 7         | M5                  |               |               |                | √ |  | 4  | OK         | OK         | OK         | OK         | OK         | OK |  |
| 8         | 10                  | 0.10          | -0.10         |                | √ |  | 5  | 10.04      | 9.97       | 10.04      | 10.07      | 10.04      | OK |  |
| 9         | 73                  | 0.10          | -0.10         |                | √ |  | 2  | 72.90      | 72.90      | 72.90      | 72.90      | 72.90      | OK |  |
| 10        | 70                  | 0.10          | -0.10         |                | √ |  | 2  | 70.10      | 70.10      | 70.10      | 70.10      | 69.98      | OK |  |
| 11        | 82                  | 0.10          | -0.10         |                | √ |  | 2  | 82.10      | 82.10      | 82.10      | 82.10      | 82.10      | OK |  |
| 12        | 3                   | 0.10          | -0.10         |                | √ |  | 5  | 2.99       | 2.98       | 2.99       | 2.99       | 2.99       | OK |  |
| 13        | 35                  | 0.10          | -0.10         |                | √ |  | 5  | 35.10      | 35.09      | 35.00      | 35.10      | 35.10      | OK |  |
| 14        | 45                  | 0.10          | -0.10         |                | √ |  | 2  | 45.10      | 45.00      | 45.10      | 45.00      | 45.10      | OK |  |
| 15        | 105                 | 0.10          | -0.10         |                | √ |  | 2  | 104.95     | 104.97     | 104.92     | 104.93     | 104.93     | OK |  |
| 16        | 32.5                | 0.10          | -0.10         |                | √ |  | 2  | 32.40      | 32.47      | 32.41      | 32.47      | 32.40      | OK |  |
| 17        | 15X30               | 0.10          | -0.10         |                | √ |  | 5  | 15.05X30.0 | 15.02X30.0 | 15.04X30.0 | 15.02X30.0 | 15.02X30.0 | OK |  |
| 18        | WELDING             |               |               |                | √ |  | 10 | OK         | OK         | OK         | OK         | OK         | OK |  |
| 19        | 20.5                | 0.10          | -0.10         |                | √ |  | 2  | 20.44      | 20.47      | 20.43      | 20.44      | 20.44      | OK |  |
| 20        | 4.5                 | 0.10          | -0.10         |                | √ |  | 5  | 4.47       | 4.40       | 4.40       | 4.40       | 4.40       | OK |  |
| 21        | 60                  | 0.10          | -0.10         |                | √ |  | 5  | 60.07      | 60.09      | 60.06      | 60.09      | 60.08      | OK |  |
| 22        | 30                  | 0.10          | -0.10         |                | √ |  | 5  | 30.07      | 30.05      | 30.06      | 30.06      | 30.08      | OK |  |
| 23        | 10                  | 0.10          | -0.10         |                | √ |  | 5  | 9.93       | 9.93       | 10.06      | 10.02      | 9.92       | OK |  |
| 24        | 30                  | 0.10          | -0.10         |                | √ |  | 5  | 29.96      | 29.95      | 29.97      | 29.95      | 29.97      | OK |  |
| 25        | 标签不含工厂信息            |               |               |                | √ |  | 10 | OK         | OK         | OK         | OK         | OK         | OK |  |

Tool code: 1=CMM; 2=High Gauge 高度仪; 3=Pin Gauge 光滑塞规; 4=Thread Gauge 螺纹规; 5=Caliper 卡尺 6=Depth Gauge 深度卡尺 7=PP 投影仪 8=Micrometer 千分尺 9=Roughness tester 粗糙度测试仪 10=Visual 目测 11=Other(A=πgage, B=Feeler gage, C=Tape measure, D=UT thickness tester)/其他

Remark 说明（不良状况详细描述）：

|                        |       |                            |           |
|------------------------|-------|----------------------------|-----------|
| Judgement判定            | OK    | Solution(If NG) 处理方式（如果不良） |           |
| Quality Engineer 质量工程师 | Hyman | Date日期                     | 2022/11/1 |

保存年限：□3年 □10年 □15年

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