PVC Skinning/Semi-Skinning Foaming Board Extrusion Line/Co-Extrusion Foaming Board Extrusion Line

PVC结皮发泡板生产线、半结皮发泡板生产线、共挤芯层发泡板生产线

PVC Skining foaming board extrusion line adopts Celuka foaming technology.Compared with PVC free foaming board, PVC skining foaming board not only has much more smooth surface, but also the hardness is better. In additon, mechanics performance of skining foaming board is better than that of free foaming board.PVC skining foaming board extrusion line is composed of conical twin-screw extruder, die, vacuum calibration unit, ten hall-off unit and so on, our company can provide the formula and all the processing techniques. This machine has the features of high output, stable extrusion, high foaming, smooth and wearable surface.By equipping with the printing machine, laminating machine or hot stamping machine, this machine can produce different kinds of artificial wood products, so that this machine has a very wide application range.

结皮发泡板采用塞路卡（Celuka）技术发泡，与自由发泡相比面层不仅平整而且光滑，具有较大的皮层硬度和刚度，力学性能明显优于自由泡体。PVC结皮发泡板材挤出设备由异向平行双螺杆挤出机、板材模具、真空定型和十辊牵引等辅机部分组成。应用前景十分广阔。广泛应用于高档橱柜家具、广告刻字材料、建筑装饰材料，汽车、火车、轮船内装饰材料等。

Co-Extrusion Foaming Board Extrusion Line: It is Gwell machinery company newly designed foaming board extrusion line,Through the Co-extrusion,it produces the no foaming Rigid PVC layer to cover the foaming layer, it highly improve the foaming board surface hardness,the performance of this machine is stable and the technology belongs to the most advanced level in Chinese market.

共挤发泡板生产线：是金韦尔机械最新研制的发泡板材机组，通过共挤挤出机复合表层不发泡的硬质PVC层，极大的提高了发泡板材的表面硬度，该机组性能稳定、技术领先于国内先进水平。

主要技术参数：Main Technical Specification

机型 Model	结皮发泡板	半结皮发泡板	共挤发泡板
制品宽度 Products Width	700-1220mm	1220-1600mm	1220-1600mm
制品厚度 Products Thickness	5-25mm	5-18mm	3-18mm
挤出机规格 Extruder Specification	GWP130/21	GWC80/156	GWC65/132、GWC80/156
最大挤出产量 Capacity (Max.)	720Kg/h	400Kg/h	450kg/h
主电机功率 Main Motor Power	132Kw	75Kw	37KW/75KW

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.