

rmation	Coil Material	GI/GL
	Coil Thickness	0.3~0.6MM
	Coil Width	---
	Speed	30M/MIN
	Voltage	As Customer's Request
Roll Forming Unit	Roller Station	12
	Driving Motor	5.5KW
	Shaft Diameter	50mm Solid
	Shaft Material	45# Hard Steel
	Roller Material	Cr12
	Under Frame	Square Tube Welded
	Sidewall Thickness	Memorial Archway Type
	Transmission	Gear
	Feeding Device	1 Set
Punching & Cutting Unit	Punching & Cutting Type	Hydraulic Non-stop TO Punch & Cut
	Hydraulic Pump Power	5.5KW
	Cutting Die Material	Cr12Mov
	Hydraulic Oil	46# Abrade Oil
Control Unit	Control Method	PLC
	Length Control	Encoder
	Operation	Touch Screen
	Language	Chinese & English
Auxilliary Device	---	1.5T Manual Decoiler
	---	Exit Rack