

PRODUCT SPECIFICATION

TFT LCD MODULE

MODEL : KWH009ST02-F01 Version: 1.0

【 】 Preliminary Specification

【 ◆ 】 Finally Specification

CUSTOMER'S APPROVAL	
SIGNATURE:	DATA:

- It signifies that you fully understand and accept all the contents of this specification if you sign and send back the first page of this specifications.

Designed by	R&D Checked by	Quality Department by	Approved by
LEO			

Prepared By :

FORMIKE ELECTRONIC CO.,LTD

Address : Flat 401-403, 4th Floor, Block B, iPARK Building, DengLiang Rd.,No.26, NanShan District, ShenZhen, 518054,China

TEL:(86) 755 88306921,88306931 FAX:(86) 755 88304615

Http:// www.wandisplay.com

- This specification is subject to change without notice. Please contact FORMIKE or it's representative before designing your product based on this specification.

Revision record

[illegible]

Table Of Contents

List	Description	Page No.
0	Cover	1
0	Revision Record	2
0	Table Of Contents	3
1	General Description	4
2	External Dimensions	5
3	Interface Description	6
4	Absolute Maximum Ratings	6
5	Electrical Characteristics	7
6	Timing Characteristics	8
7	Backlight Characteristics	10
8	Optical Characteristics	11
9	Reliability	14
10	Inspection Standard	15
11	Precaution Relating & Product Handling	19
12	Others	20

1. General Description

1.1 Description

KWH009ST02-F01 is a Transmissive type color active matrix liquid crystal display (LCD), which uses amorphous thin film transistor (TFT) as switching devices. This product is composed of a TFT LCD panel, driver IC, FPC and backlight unit . The following table described the features of FORMIKE KWH009ST02-F01.

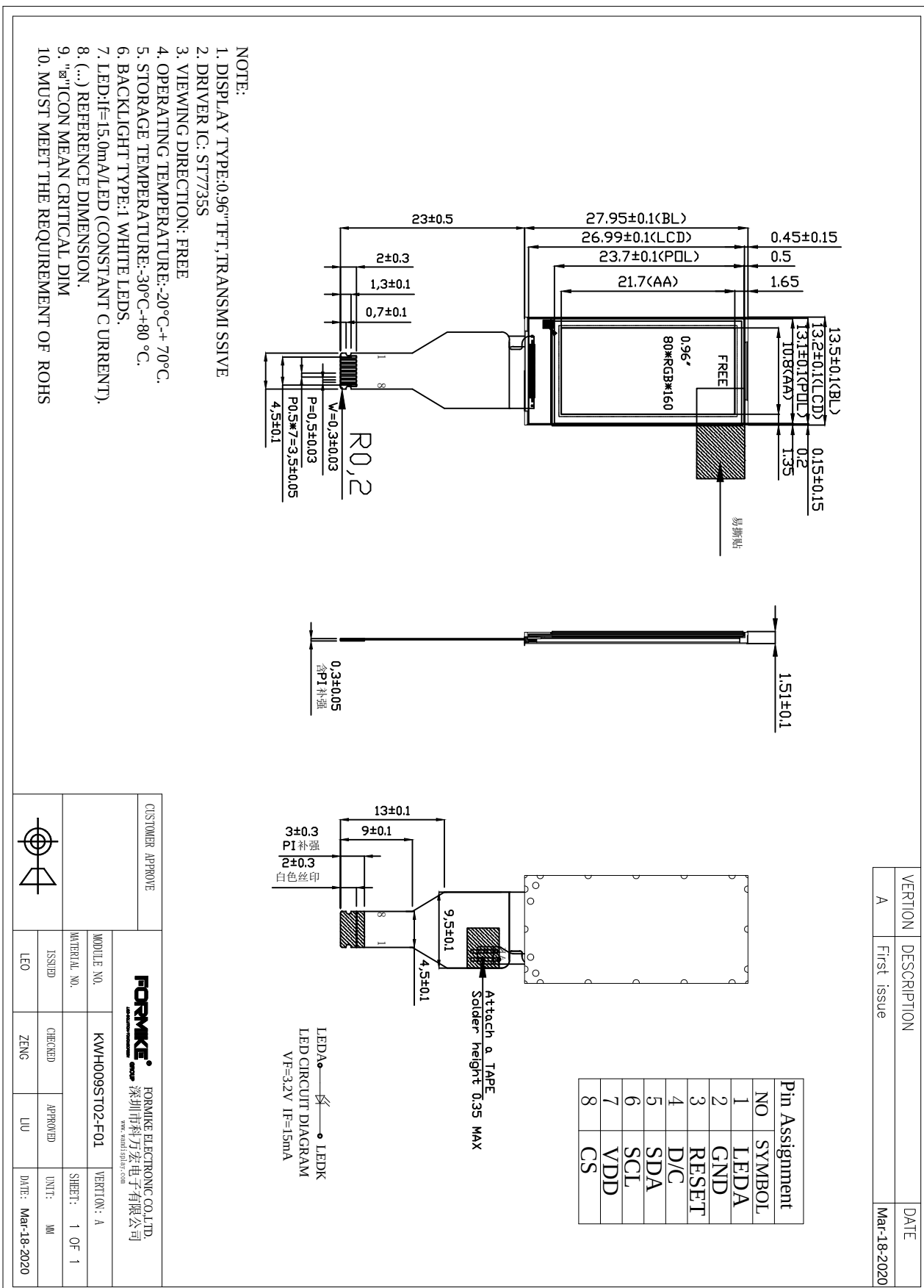
1.2 Application

Mobile phone, Multimedia products
and other electronic Products
Etc.

1.3 Features:

Features	Description	UNITS
LCD type	0.96" TFT	--
Dot arrangement	80 (RGB) × 160	dots
Driver IC	ST7735S	--
Color Depth	65K	
Interface	4W SPI	
Module size	13.50(W) × 27.95 (H) × 1.51(T)	mm
Active area	10.8(W) × 21.696(H)	mm
Dot pitch	0.135 (W) × 0.1356 (H)	mm
Back Light	1 White LED	--
With/Without TSP	Without TSP	
Weight(g)	TBD	

2. External Dimensions



3. Interface Description

PIN NO.	PIN NAME	DESCRIPTION
1	LEDA	Anode pin for backlight.
2	GND	System ground.
3	RESET	System reset pin.
4	D/C	Command / Display data selection 0: command; 1: display data
5	SDA	Data signal for SPI interface
6	SCL	Clock signal for SPI interface.
7	VDD	Power supply logic(+2.8V~+3.3V).
8	CS	Chip select signal, Active "L"

4. Absolute Maximum Ratings

Item	Symbol	Rating	Unit
Supply Voltage	VDD	- 0.3 ~ +4.8	V
Logic Input Voltage Range	VIN	-0.3 ~ VDDI + 0.3	V
Logic Input Voltage Range	VO	-0.3 ~ VDDI + 0.3	V
Operating Temperature Range	TOPR	-20 ~ +80	°C
Storage Temperature Range	TSTG	-30 ~ +80	°C

Absolute Operation Range

Note: If one of the above items is exceeded its maximum limitation momentarily, the quality of the product may be degraded. Absolute maximum limitation, therefore, specify the values exceeding which the product may be physically damaged. Be sure to use the product within the recommend range.

5. Electrical Characteristics

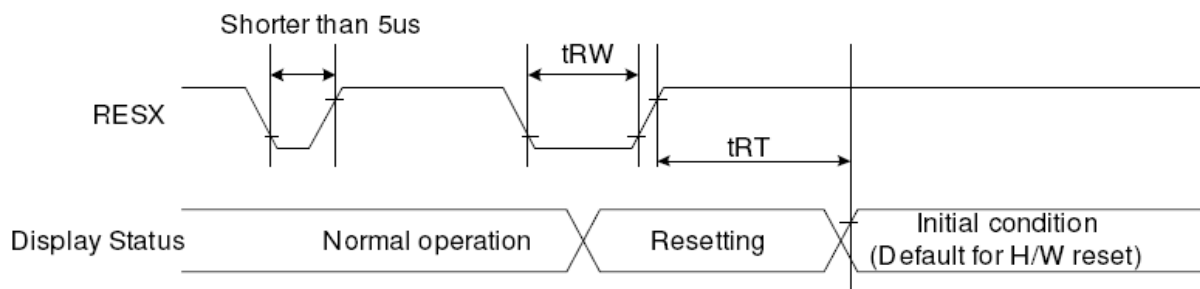
Parameter	Symbol	Condition	Specification			Unit	Related Pins
			Min	Typ	Max		
Power & Operation Voltage							
System Voltage	VDD	Operating Voltage	2.5	2.75	4.8	V	
Interface Operation Voltage	VDDI	I/O Supply Voltage	1.65	1.8	3.7	V	
Gate Driver High Voltage	VGH		11		16	V	Note 4
Gate Driver Low Voltage	VGL		-13		-7.5	V	
Gate Driver Supply Voltage		VGH-VGL	18.5		29	V	Note 4
Input / Output							
Logic-High Input Voltage	VIH		0.7VDDI		VDDI	V	Note 1
Logic-Low Input Voltage	VIL		VSS		0.3VDDI	V	Note 1
Logic-High Output Voltage	VOH	IOH = -1.0mA	0.8VDDI		VDDI	V	Note 1
Logic-Low Output Voltage	VOL	IOL = +1.0mA	VSS		0.2VDDI	V	Note 1
Logic-High Input Current	IIH	VIN = VDDI			1	uA	Note 1
Logic-Low Input Current	IIL	VIN = VSS	-1			uA	Note 1
Input Leakage Current	IIL	IOH = -1.0mA	-0.1		+0.1	uA	Note 1
VCOM Voltage							
VCOM Amplitude	VCOM		-2		-0.425	V	
Source driver							
Source Output Range	Vsout		0.1		GVDD	V	
Gamma Reference Voltage	GVDD		3.15		4.7	V	
Source Output Settling Time	Tr	Below with 99% precision			20	us	Note 2
Output Offset Voltage	Voffset				35	mV	Note 3

Notes:

1. TA= -30 to 85℃.
2. Source channel loading= 2KΩ+12pF/channel, Gate channel loading=5KΩ+40pF/channel.
3. The Max. value is between measured point of source output and gamma setting value.
4. VGH setting condition is AVDD=4.7V, the Max and Min VGH voltage depend on AVDD setting, VGH-VGL can not large than 30V.

6.Timing Characteristics.

6.1 Reset Timing Characteristics.



Signal	Symbol	Parameter	Min	Max	Unit
RESX	tRW	Reset pulse duration	10		uS
	tRT	Reset cancel		5 (note 1,5)	mS
				120 (note 1,6,7)	mS

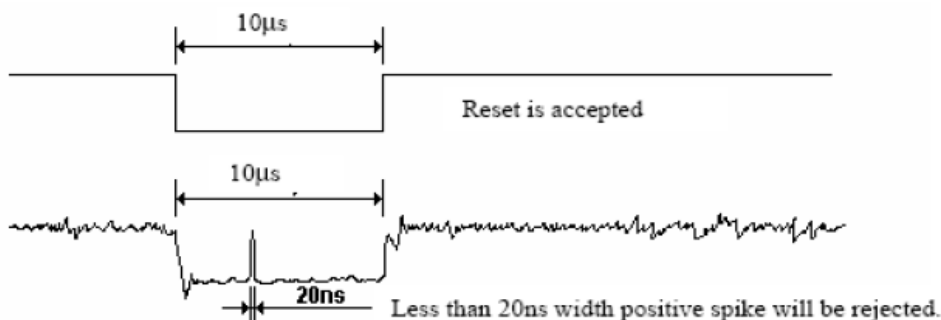
Note 1: The reset cancel includes also required time for loading ID bytes, VCOM setting and other settings from NV memory to registers. This loading is done every time when there is HW reset cancel time (tRT) within 5 ms after a rising edge of RESX.

Note 2: Spike due to an electrostatic discharge on RESX line does not cause irregular system reset according to the table below: -

RESX Pulse	Action
Shorter than 5us	Reset Rejected
Longer than 10us	Reset
Between 5us and 10us	Reset starts

Note 3: During the Resetting period, the display will be blanked (The display is entering blanking sequence, which maximum time is 120 ms, when Reset Starts in Sleep Out –mode. The display remains the blank state in Sleep In -mode.) And then return to Default condition for Hardware Reset.

Note 4: Spike Rejection also applies during a valid reset pulse as shown below:

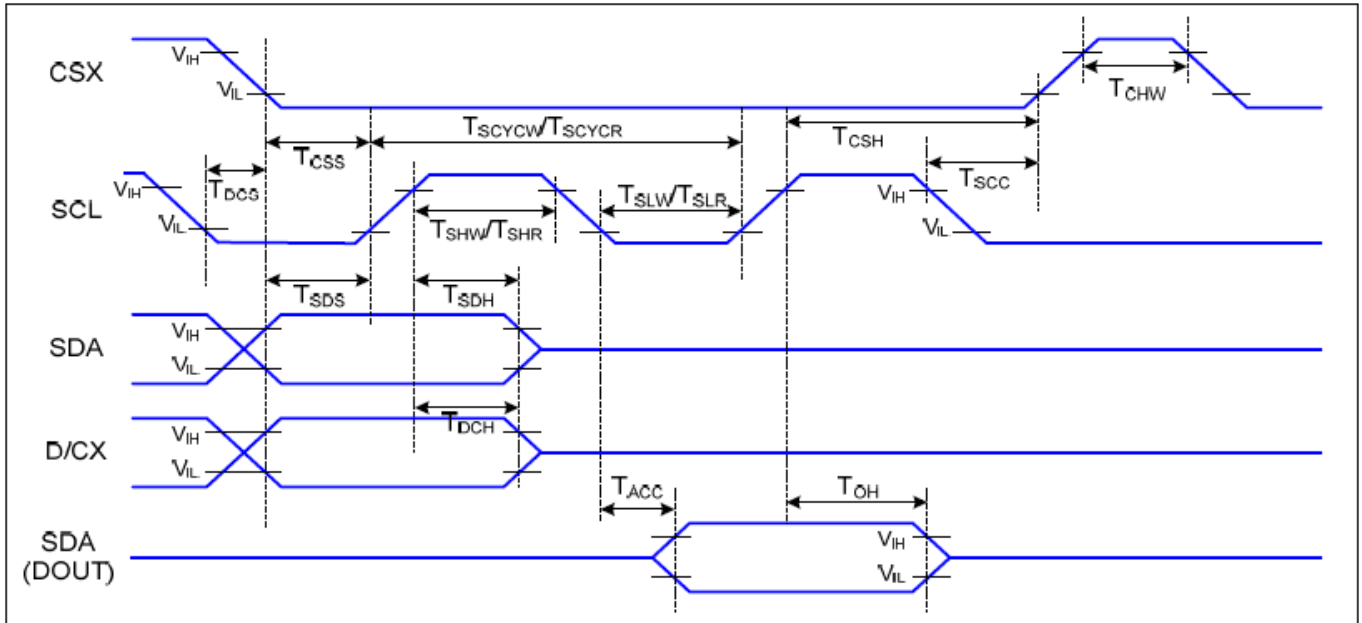


Note 5: When Reset applied during Sleep In Mode.

Note 6: When Reset applied during Sleep Out Mode.

Note 7: It is necessary to wait 5msec after releasing RESX before sending commands. Also Sleep Out command cannot be sent for 120msec.

6.2. SPI Interface Timing Characteristics.

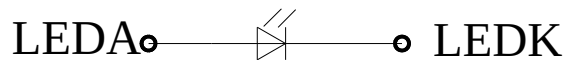


$T_a = 25^\circ\text{C}$, $V_{DDI} = 1.65 \sim 3.7\text{V}$, $V_{DD} = 2.5 \sim 4.8\text{V}$

Signal	Symbol	Parameter	MIN	MAX	Unit	Description
CSX	TCSS	Chip Select Setup Time (Write)	45		ns	
	TCSH	Chip Select Hold Time (Write)	45		ns	
	TCSS	Chip Select Setup Time (Read)	60		ns	
	TSCC	Chip Select Hold Time (Read)	65		ns	
	TCHW	Chip Select "H" Pulse Width	40		ns	
SCL	TSCYCW	Serial Clock Cycle (Write)	66		ns	-Write Command & Data Ram
	TSHW	SCL "H" Pulse Width (Write)	15		ns	
	TSLW	SCL "L" Pulse Width (Write)	15		ns	
	TSCYCR	Serial Clock Cycle (Read)	150		ns	-Read Command & Data Ram
	TSHR	SCL "H" Pulse Width (Read)	60		ns	
	TSLR	SCL "L" Pulse Width (Read)	60		ns	
D/CX	TDCS	D/CX Setup Time	10		ns	
	TDCH	D/CX Hold Time	10		ns	
SDA (DIN) (DOUT)	TSDS	Data Setup Time	10		ns	For Maximum $C_L = 30\text{pF}$ For Minimum $C_L = 8\text{pF}$
	TSDH	Data Hold Time	10		ns	
	TACC	Access Time	10	50	ns	
	TOH	Output Disable Time	15	50	ns	

Note : The rising time and falling time (T_r , T_f) of input signal are specified at 15 ns or less. Logic high and low levels are specified as 30% and 70% of V_{DDI} for Input signals.

7. Backlight Characteristics.



Item	Symbol	MIN	TYP	MAX	UNIT	Test Condition	Note
Supply Voltage	Vf	2.9	3.1	3.3	V	If=20 mA	-
Supply Current	If	-	20	-	mA	-	-
Reverse Voltage	Vr	-	-	5	V	10uA	
Power dissipation	Pd	-	62	-	mW	-	
Luminous Intensity for LCM		-	350	-	Cd/m2	If=20 mA	
Uniformity for LCM	-	80	-	-	%	If=20 mA	
Life Time	-	50000	-	-	Hr	If=20 mA	-
Backlight Color	White						

8. Optical Characteristics

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Transmittance (with Polarizer)		T(%)	—	—	(5.09)	—	%	w/o APCF
Transmittance (without Polarizer)		T(%)	—	—	(16.72)	—	%	
Contrast Ratio		CR	$\Theta=0$	—	(800)	—	—	(1)(2)
Response Time		$T_R + T_F$	Normal viewing angle	—	(30)	(40)	msec	(1)(3)
Color Gamut		S(%)			50	—	%	
Color Chromaticity (CIE1931)	White	W_x		-0.02	(0.306)	+0.02		(1)(4) CF glass
		W_y			(0.327)			
	Red	R_x			(0.610)			
		R_y			(0.333)			
	Green	G_x			(0.281)			
		G_y			(0.533)			
	Blue	B_x			(0.146)			
		B_y			(0.138)			
Viewing Angle	Hor.	Θ_L	CR>10	—	80	—		
		Θ_R		—	80	—		
	Ver.	Θ_U		—	80	—		
		Θ_D		—	80	—		
Optima View Direction		ALL						(5)

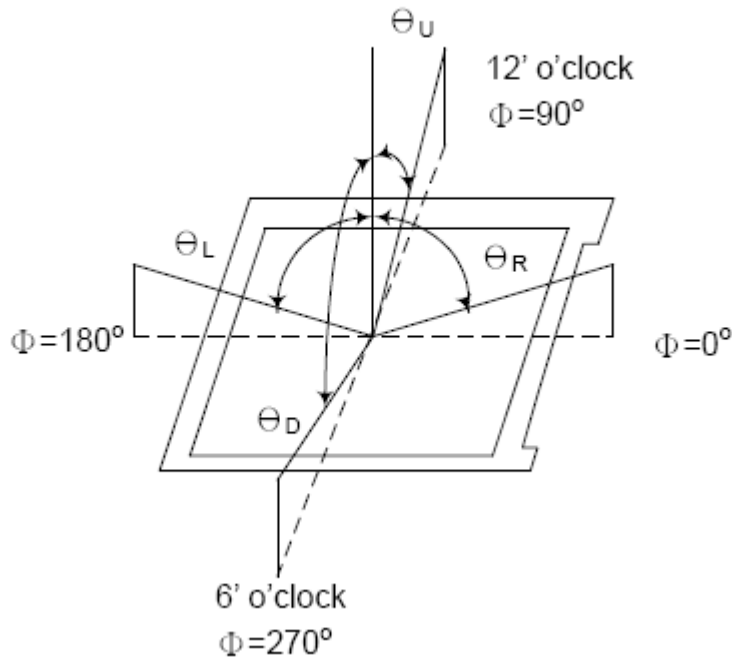
Measuring Condition

- Measuring surrounding : dark room
- Ambient temperature : $25 \pm 2^\circ\text{C}$
- 15min. warm-up time.

Measuring Equipment

- FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.

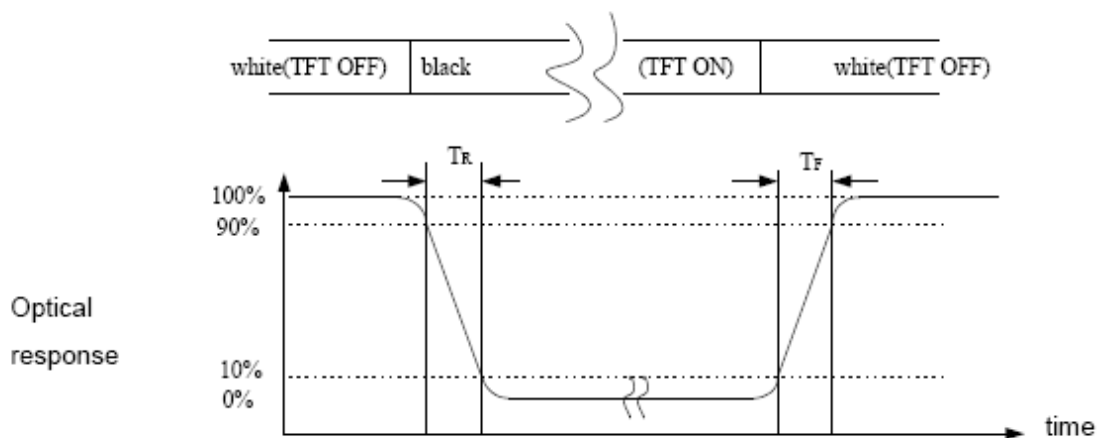
Note (1) Definition of Viewing Angle :



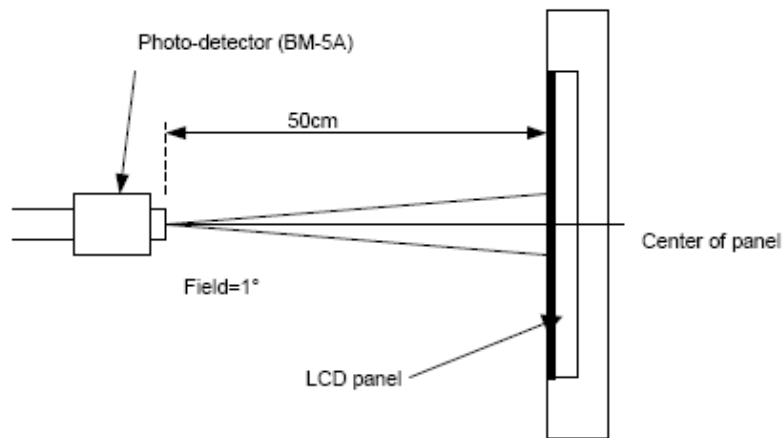
Note (2) Definition of Contrast Ratio(CR) :
measured at the center point of panel

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

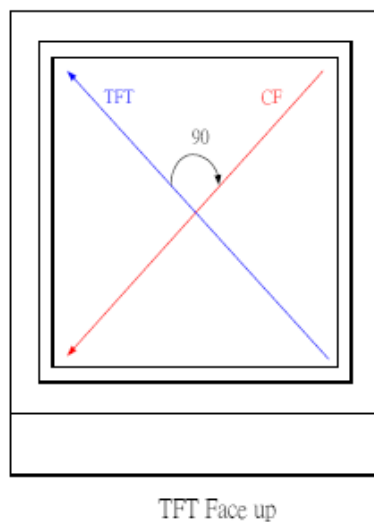
Note (3) Definition of Response Time : Sum of T_R and T_F



Note (4) Definition of optical measurement setup



Note (5) Rubbing Direction (The different Rubbing Direction will cause the different view direction.



9. RELIABILITY

No.	Test Item	Test Condition	Remark
1	High Temperature Storage	+80℃± 2℃, 96 hrs	Note
2	Low Temperature Storage	-30℃± 2℃, 96 hrs	Note
3	High Temperature Operation	+70℃± 2℃, 96 hrs	Note
4	Low Temperature Operation	+20℃± 2℃, 96 hrs	Note
5	High Temperature & High Humidity Storage Test	+50℃± 5℃, 90%R.H, 96 hours	Note
6	Temperature Cycle (non operation)	-30℃ ← +25℃ → +80℃ (30mins ← 5mins → 30mins) 10 Cycles	Note
7	Electronic Static Discharge	Air Discharge: 2KV to with 5 times	Discharge for each polarity Mode of Operation: Single Discharge, successive discharge at least 1 sec
		Ambiance: 15℃~35℃, 30%~60%R.H Resistance(Rd): 330Ω ±10% Capacitance(Cs + Cd): 150pF±10%	
8	Vibration (Packaged)	Frequency range: 10Hz ~ 55 Hz Amplitude: 1.5mm Direction of X.Y. Z for 3 Hrs in total	
9	Drop Test (Packaged)	Height: 80cm, Time: 1 1 corner, 3 edged, 6 surfaces	

Note : Recovery Time should be 2~4 hours at room temperature (20±8℃) and humidity (below 60% R.H). No abnormalities in functions and appearance

10.INSPECTION CRITERION

10.1 Scope

Display Quality Evaluation
Mechanics Specification

10.2 Sampling Plan

MIL-STD-105E

Unless there is other agreement, the sampling plan for incoming inspection shall follow MIL-STD-105E

Lot size: Quantity per shipment as one lot (different model as different lot).

Sampling type: Normal inspection, single sampling

Sampling level: Level II.

10.3 Acceptable Quality Level

Item	Major	Minor
Appearance	1.0%	1.5%
Electrical	0.65	1.0%

10.3.1 Classification of defects:

10.3.1.1Major defect

Any defect may result in functional failure, or reduce the usability of product for its purpose. For Example: Electrical failure, deformation and etc.

10.3.1.2 Minor defect

The criteria on major or minor judgment will be according with the classification of defects.

10.4 Panel Inspection Condition

10.4.1 Environment:

10.4.2 Room Temperature: $25 \pm 5^{\circ}$ C.

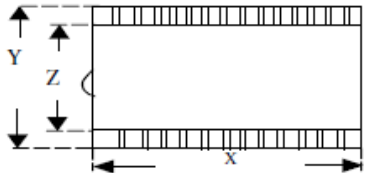
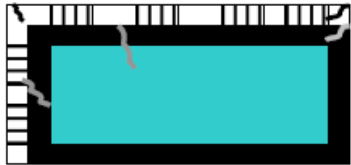
10.4.3 Humidity: $50 \pm 20\%$ RH.

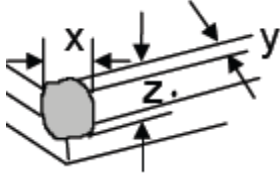
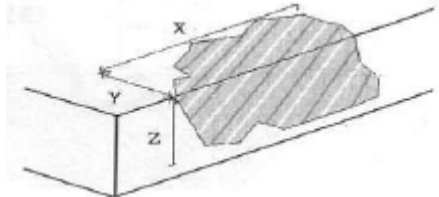
Illumination: 300 ~ 700 Lux.

10.4.4 Inspection Distance: 35 ± 5 cm

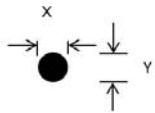
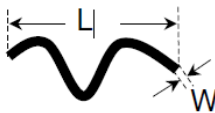
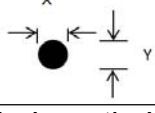
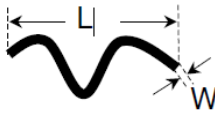
10.5 TFT Inspection Criteria

10.5.1 Visual inspection criterion in cosmetic / appearance

Glass defect			
N o	Item	Criteria	Remark
1	Dimension (Minor)	By engineering diagram	
2	Crack (Major)	Extensive crack	

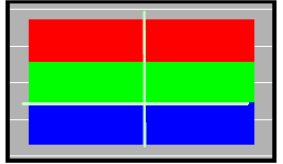
3	Corner (Minor)	$X \leq 3 \text{ mm}$ $Y \leq 3 \text{ mm}$ $Z \leq T$ Ignore	 T: Glass thickness Z: Thickness X: Length Y: Width
4	Side (Minor)	$X \leq 5 \text{ mm}$ $Y \leq 3 \text{ mm}$ $Z \leq T$ Ignore	 T: Glass thickness Z: Thickness X: Length Y: Width

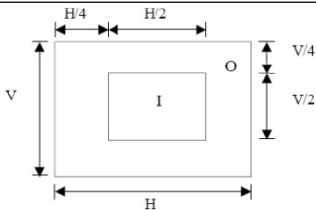
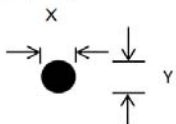
TFT defect in appearance

No	Item	Criteria	Remark
1	Foreign Spot (Minor) Including: Black spot, White spot Pin hole Foreign particle	$D \leq 0.15 \text{ mm}$, Ignore $0.15 \text{ mm} < D \leq 0.3 \text{ mm}$, $N \leq 3$ $0.3 \text{ mm} < D$, $N = 0$ Distance $\geq 5 \text{ mm}$ Ignore if out of Area AA	$D = (X+Y)/2$, X: Length, Y: Width $D = (X+Y) / 2$ 
2	Foreign Line(Minor) Including: Black line White line Bright line	$W \leq 0.03 \text{ mm}$, Ignore $0.03 \text{ mm} < W \leq 0.05 \text{ mm}$, $L \leq 4 \text{ mm}$, $N \leq 3$ $0.05 \text{ mm} < W \leq 0.08 \text{ mm}$, $L \leq 4 \text{ mm}$, $N \leq 1$ $W > 0.08 \text{ mm}$, $N = 0$ Ignore if out of Area AA	L: Length, W: Width 
3	Polarizer Dent/Air Bubble (Minor)	$D \leq 0.2 \text{ mm}$, Ignore $0.2 \text{ mm} < D \leq 0.3 \text{ mm}$, $N \leq 3$ $0.3 \text{ mm} < D \leq 0.5 \text{ mm}$, $N \leq 1$ $D > 0.50 \text{ mm}$, $N = 0$ Distance $\geq 5 \text{ mm}$	$D = (X+Y)/2$, X: Length, Y: Width $D = (X+Y) / 2$ 
4	Polarizer Scratches (Minor)	$W \leq 0.03 \text{ mm}$, Ignore $0.03 \text{ mm} < W \leq 0.05 \text{ mm}$, $L \leq 4 \text{ mm}$, $N \leq 3$ $0.05 \text{ mm} < W \leq 0.08 \text{ mm}$, $L \leq 4 \text{ mm}$, $N \leq 1$ $W > 0.08 \text{ mm}$, $N = 0$ Ignore if out of Area AA	L: Length, W: Width 

Other defects			
No	Item	Criteria	Remark
1	FPC (Minor)	Any crack or breakage which effect the function are not allowed Disregard if the dirty removed	
2	Backlight (Minor)	Power up is allowed. Breaking off is not allowed. The scratch which may causes a problem in practical use is not allowed	
3	Bezel (Minor)	Erasable dirt is ignore	

10.5.2 Visual inspection criterion in electrical display

Glass defect			
No	Item	Criteria	Remark
1	No display (Major) Abnormally Short circuit	Not allowed	
2	Missing line (Major)	Not allowed	
3	Darker or lighter line (Major)	Not allowed	
4	Weak line (Minor)	By limit sample	

Display Inspection						
No	Item	Criteria				Remark
1	Bright / Dark dot	Items	Area I	Area O	Tota I	 1.1sub-pixel: 1R or 1G or 1B 2.Point defect area $\geq$ 1/2 sub pixel
		Bright	1	1	1	
		Dark	1	3	3	
		Bright & Dark	2	3	4	
		2 adjacent dots	0	0	0	
		Minimum Distance $\geq$ 5mm				
2	Tiny bright dot	Visible through 6% ND filter $D \leq 0.15\text{mm}$, Ignore $0.15\text{mm} < D \leq 0.3\text{mm}$, $N \leq 3$ $0.3\text{mm} < D \leq 0.35\text{mm}$, $N \leq 1$ $D > 0.35\text{mm}$, $N = 0$ Distance $\geq 5\text{mm}$ Ignore if out of Area AA				$D = (X+Y)/2$, X: Length, Y: Width $D = (X+Y) / 2$ 
4	Mura/Waving/ Hot spot	Not visible through 6% ND filter in 50% gray or judge by limit sample if necessary				

* Note:

- Defect which is on the Black Matrix (outside of active area) are not considered as a defect.
- If any specific defect is not included in the above defect table, this defect should be judged by Formike.
- W: Width, L: Length D: Average Diameter N: Count.

11. PRECAUTION RELATING & PRODUCT HANDLING

Display is assembled and adjusted with a high degree of precision. Do not attempt to make any alteration or modification.

11.1 SAFETY

11.1.1 If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.

11.1.2 If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

11.2 HANDLING

11.2.1 Avoid any strong mechanical shock which can break the glass.

11.2.2 Avoid static electricity which can damage the CMOS LSI - When working with the module, be sure to ground your body and any electrical equipment you may be using. The followings should be noted:

11.2.2.1 CMOS-LSI is used for the module circuit; therefore operators should be grounded whenever he/she comes into contact with the module.

11.2.2.2 Do not touch any of the conductive parts such as the LSI pads; the copper leads on the PCB and the interface terminals with any parts of the human body.

11.2.2.3 Do not touch the connection terminals of the display with bare hand; it will cause disconnection or defective insulation of terminals.

11.2.2.4 The modules should be kept in anti-static bags or other containers resistant to static for storage.

11.2.2.5 Only properly grounded soldering irons should be used.

11.2.2.6 If an electric screwdriver is used, it should be grounded and shielded to prevent sparks.

11.2.2.7 The normal static prevention measures should be observed for work clothes and working benches.

11.2.3.8 Since dry air is inductive to static, a relative humidity of 50-60% is recommended

11.2.3 Do not remove the panel or frame from the module.

11.2.4 The polarizing plate of the display is very fragile. Please handle it very carefully, do not touch, push or rub the exposed polarizing with anything harder than an HB pencil lead (glass, tweezers, etc.)

11.2.5 Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.

11.2.6 Do not touch the display area with bare hands, this will stain the display area.

11.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.

11.2.8 To control temperature and time of soldering is $300 \pm 10^{\circ}\text{C}$ and 3-4 sec.

To avoid liquid (include organic solvent) stained on LCD Module.

11.3 STORAGE

11.3.1 Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and the humidity is below 60% RH.

11.3.2 Avoid exposure to direct sunlight or to the light of fluorescent lamps.

11.3.3 Do not place the module near organic solvents or corrosive gases.

Do not crush, shake, or jolt the module.

11.4 LIMITED WARRANTY

11.4.1 FORMIKE modules are not consumer products, but may be incorporated by FORMIKE's customers into consumer products or components thereof, FORMIKE does not warrant that its modules and components are fit for any such particular purpose.

11.4.2 The liability of FORMIKE is limited to repair or replacement on the terms set forth below. FORMIKE will not be responsible for any subsequent or consequential events or injury or damage to any personnel or user including third party personnel and/or user. Unless otherwise agreed in writing between FORMIKE and the customer, FORMIKE will only replace or repair any of its Modules which is found defective electrically or visually when inspected in accordance with FORMIKE INSPECTION CRITERIA

11.4.3 No warranty can be granted if any of the precautions state in handling liquid crystal display has been disregarded. Broken glass, scratches on polarizer mechanical damages as well as defects that are caused accelerated environment tests are excluded from warranty.

11.4.4 In returning the modules, they must be properly packaged; there should be detailed description of the failures or defect.

12. OTHERS

12.1 If there is any not specified quality standard in this specification as well as RMA , please refer to < INSPECTION CRITERIA>. Contact FORMIKE to get the complete <INSPECTION CRITERIA> by the contact window or feedback@wandisplay.com.

12.2 Special agreement of <INSPECTION CRITERIA> is recognized only in writhing between FORMIKE and the customer also indicated it before ordering.