



# Hong Kong Eastern Dragon Group Co.,Ltd

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## Technical Data Sheet for Adhesive

Product ID	E.D/HG3	Brand Name	Eastern Dragon
Product Name	High-Quality Art paper/Permanent Glue/White Glassin		
Surface Paper	80g/m <sup>2</sup> High-quality Art Paper		
Adhesive Glue	Permanent Acrylic Adhesive(water glue or hot melt glue)		
Body Paper	62g/m <sup>2</sup> white Glassin		
Item		Unit	Test Method
Surface Paper			
Base weight	80 ± 10%	g/m <sup>2</sup>	GB/T 451.2
Thickness	72 ± 10%	um	GB/T 451.3
Whiteness	≥ 87	%	GB/T 7974
Glossiness	75 ± 5	%	HUNTER75
Adhesive			
Initial Tack	≥ 14	N	FTM9
Stripping Force	≥ 15	N/25mm	FTM1
Min Labeling Temperature	10°C		
Operating Temperature	-20°C-+100°C		
This label with adhesive of high viscous and permanent acrylic acid expresses excellent performance in many packing materials.Excellent processing performance.Using in highly curved surface is not recommended.			
Body Paper			
Base Weight	62 ± 10%	g/m <sup>2</sup>	GB/T 451.2
Thickness	55 ± 10%	um	GB/T 451.3
Transparency	≥ 46	%	DIN53147
Printing and Processing			
This label can be applied in offset,intaglio and flexo printing.The viscosity of ink shall be controlled to avoid coating shedding caused by hypermatic ink.Excellent processing performance,suitable for cyclical and plain processing method and bronzing.			
Storage and Conservation			
The label is valid for 1year in temperature of 23 ± 2°C and relative humidity of 50 ± 5%.The product which has passed the validity can be workable after inspecting eligibility.			