

■用途/性能特点 Function/performance characteristics

- ◇生产各种EVA发泡拖鞋、发泡板、保温材料、体育防护材料，救生衣、海绵等热固性橡塑产品
- ◇温差小，保压性能可靠，硫化过程中自动补压
- ◇主机采用铸钢结构，柱塞采用冷硬铸铁，表面硬度为HR-70
- ◇Produce various EVA foam slippers, foam sheet, insulation materials, sports protective material, life jackets, sponges and other thermoset rubber products
- ◇Small temperature difference, reliable pressure performance, automatically pressure compensation during curing process
- ◇Main frame uses cast steel, piston adapts chilled cast iron, with surface rigidity of H-R-70

■主要技术参数 The Main Technical Parameter

产品型号 Type	XLB-Q1200×1250	XLB-DQ1500 × 1500
公称合模力 Total Pressure (Tons)	800	1500
热板规格 Plate Size (mm)	1200×1250×70	1500 × 1500 × 75
热板间距 Daylight (mm)	150	150
工作层数 Layers	6	5
柱塞行程 Piston Stroke (mm)	900	750
合模速度 Close Mould Speed (mm/s)	≥40	≥40
开模速度 Open Mould Speed (mm/s)	≥200	≥200
液压缸直径 Cylinder Diameter (mm)	Φ750	Φ1000
电机功率 Motor Power (kw)	15×2+11	22 × 2+11

