

PONYO PLASTIC MOLD SPEC

Customized Plastic Parts Mold , Injection Mold for Plastic Component

1. About our company

equipped with 20 sets mold processing equipment, professional CAD, CAM, CAE technology and special testing equipment.

2) Our die include: auto parts, household appliances, medical equipment, House application products, electronic and electrical appliances, handicrafts and engineering construction etc. inquiry.

and other special requirements (eg: UV, VO, painting, chrome, screen printing, assembly and so on).

2. Discription of plastic part

We promise All customer-centric, never for short-term profit, and sell long-term benefits surface integration

Pls provide 2D, 3D, samples, or the size of the multi-angle pictures

Mould Time 20-35 Days

Product time 7-15 Days

Mould precision $\pm 0.01\text{mm}$

Mould life 50-100 million shots

mold processing - core processing - electrode machining - Runner system processing - parts processing and procurement - machining acceptance - cavity surface treatment process - complex mode Die - The entire mold surface coating - Mounting plate - mold sample - sample test - sending samples

Mould cavity One cavity, multi-cavity or same different products be made together

Mould material P20, 2738, 2344, 718, S136, 8407, NAK80, SKD61, H13

Runner system Hot runner and cold runner

Base material P20, 2738, 2344, 718, S136, 8407, NAK80, SKD61, H13

Finish Pitting the word, mirror finish, matte surface, striae

Standard HASCO, DME or dependent upon

Finish, etc.

Software CAD, PRO-E, UG Design Time: 1-3 days (normal circumstances)

Product material: ABS, PP, PC, PA6, PA66, TPU, POM, PBT, PVC, HIPS, PMMA, TPE, PC/ABS, TPV, TPO, TPR, EVA, HDPE, LDPE, CPVC, PVDF, PPSU, PPS.

Establish time 20 days

Equipment CNC, EDM, Cutting off Machine, plastic machinery, etc plastic part

Plastic Injection Mould making

1. Samples/Drawing & Requirement from you

2. Mould design: we will Communicate and Exchange the opinion with you after you place order.

3. Material Purchase: Steel cutting and Mould base tooling.

4. Assembling.

5. Inspection of mould : following and controlling

Welcome to send us inquiry at amy@szponyo.com