



LQQM NC-Auto Rotary Die-cutting Machine
(Lead edge feeding)

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LQMQ NC-Auto Rotary Die-cutting Machine (Lead edge feeding)

1.Quotation:

LQMQ USD /unit

2. Terms of Payment:

30% deposit by T/T when confirming the order

70% balance by T/T before shipping.

3. Performance of the machine:

Machine combination by the front circle pressure circle die cutting machine,stripping machine,double vibration machine of three parts,a complete corner cut,press line,slitting,waste,stacking,the whole process and ensure the accuracy and quality of cardboard,greatly save labor and improve work efficiency.

A.die cutting department:

- 1)Die-cutting roller for the high quality steel materials,30mm thickness,balance correction,hard-chrome plating.
- 2)Wallboard for high-quality cast iron material,50mm thickness,and large processing center production.
- 3)Soft-roll automatic grinding institutions to pouches repeat usage,grinding 3-4 times.
- 4)Line speed automatic compensation to ensure that each batch of cardboard boxes full of die-size line.
- 5)Juan Zhi cut imports of soft pouches,ease of installation,the die-12000000,
- 6)Mechanical soft roll about 40 mm lateral movement,the pads wear uniform.
- 7)40cr material the use of grinding gears for 6,low noise,long life.
- 8)Die-cutting roller cylinder automatic separation devices to reduce wear pouches.

B. Paper feeding department

- 1) Adopt the world's most advanced leading-edge feed system, feeding precision is high, speed and long life round feed, feeding the achievement of 10000pcs/hour, accuracy $\pm 0.5\text{mm}$.
- 2) Feed 10000 per hour speed, precision die-cutting from $+0.75\text{mm}$ to -0.75mm .
- 3) Phase planetary gear used electric adjustment, turn on and turn down were quick adjustable.
- 4) Before manually adjust block cardboard, cardboard side block electric adjustment.
- 5) Paper roller have a plastic face, to prevent cardboard, to increase feed accuracy.

C. Computer unit:

- 1) Man-machine interfaces, PLC precision control of the entire computer system.
- 2) Main Motor frequency control.
- 3) On the control panel before and after the concise, easy to operate.
- 4) The machine is by light, electricity, gas joint control system.
- 5) Electrical accessories of the machine are brand-name.

4. Specifications:

Main specifications:						
Model	Max feeding paper	Min feeding paper	Thickness of feeding paper	Feeding speed	Power of main motor	Machine weight
LQMQJ17A	1730*1200 mm	350*500mm	11mm	30-120pcs/min	4.0kw	4500kg
LQMQJ17A	2050*1200 mm	350*500mm	11mm	30-120pcs/min	5.5kw	5000kg
LQMQJ20B	2050*1350 mm	400*600mm	11mm	50-160pcs/min	7.5kw	5500kg
LQMQJ25C	2480*1350 mm	400*600mm	11mm	50-160pcs/min	7.5kw	6000kg
LQMQJ25C	2500*1600 mm	500*600mm	11mm	30-100pcs/min	11.0kw	7000kg