

Features

- P-LCC-4 package
- White package.
- Optical indicator
- Colorless clear window
- Pb free
- The product itself will remain within RoHs compliant version

Descriptions

- The 0603 series is available in soft orange,green,blue and yellow .Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector.The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.



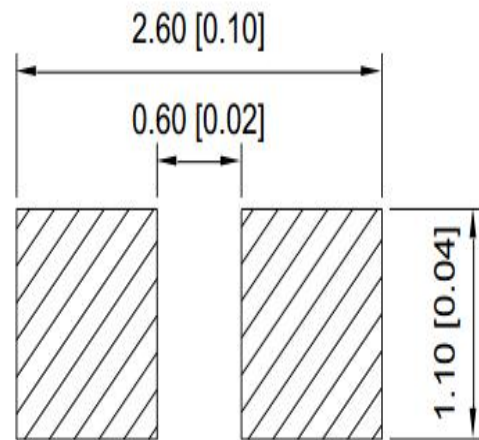
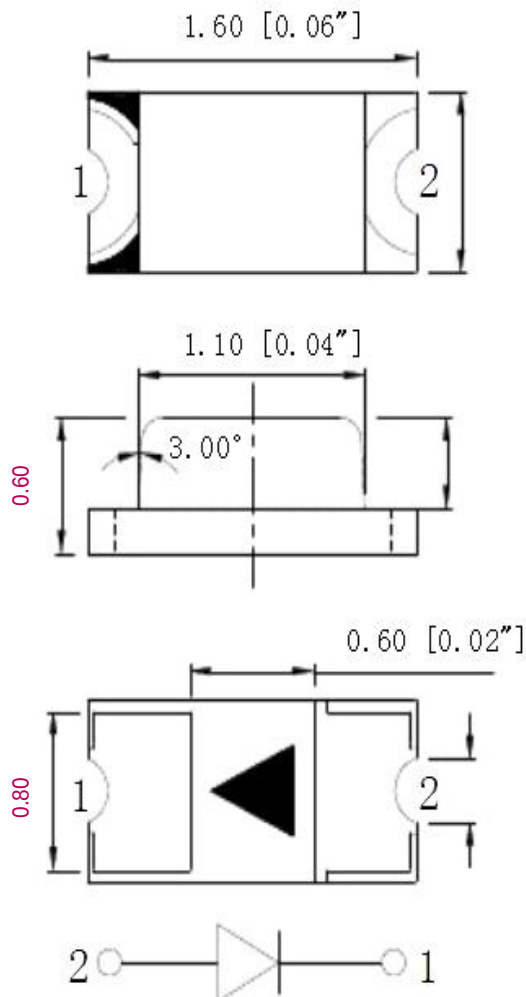
Applications

- Telecommunication,indicator and backlighting in telephone and fax.
- Flat backlight for LCD's ,switches and symbols
- Light pipe application.
- General use.

Device Selection Guide

Chip			Lens Color
Type	Material	Emitted Color	
B1608B6ZQC	AlGaInP	Blue	Water Clear

Package outlines



Absolute Maximum Ratings (Ta=25°C)

ITEMS	SYMBOL	Rating		UNIT
Reverse DC Voltage	V_R	5		V
Forward Current	I_{FP} V_R P_D	B	25	mA
Operation Temperature	T_{opt}	-40 ~ +85		°C
Storage Temperature	T_{stg}	-40 ~ +100		°C
Electrostatic Discharge(HBM)	ESD	B	2000	V
Power Dissipation	P_d	B	75	mW
Peak Forward Current(Duty 1/10 @ 1KHz)	I_{FP}	B	60	mA
Soldering Temperature	T_{sol}	Reflow Soldering :260°C for 10 sec Hand Soldering :350°C for 3 sec		

Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol		Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I_v	B	70	80	90	mcd	*I _F =20mA
Peak Wavelength	λ_P	B	--	470	--	nm	I _F =20mA
Dominant Wavelength	λ_d	B	465	---	473	nm	I _F =20mA
Spectrum Radiation Bandwidth	$\Delta \lambda$	B	---	20	---	nm	I _F =20mA
Forward Voltage	V _F	B	2.85	3.0	3.65	v	I _F =20mA
Viewing Angle	2 Θ 1/2		---	120	---	deg	I _F =20mA
Reverse Current	I _R	B	---	---	5	uA	VR=5v

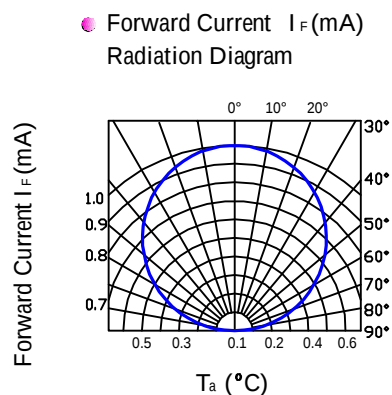
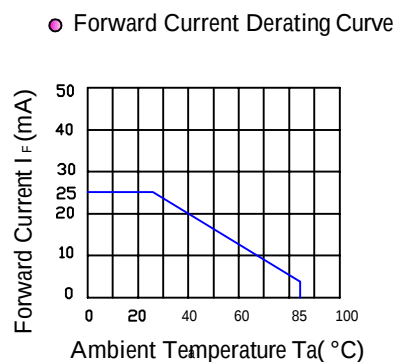
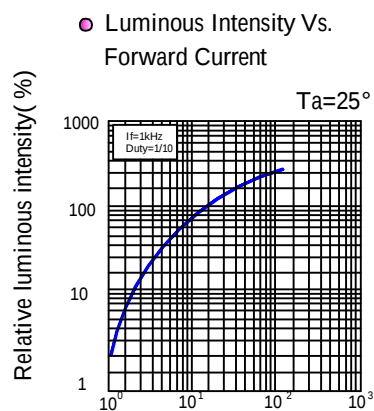
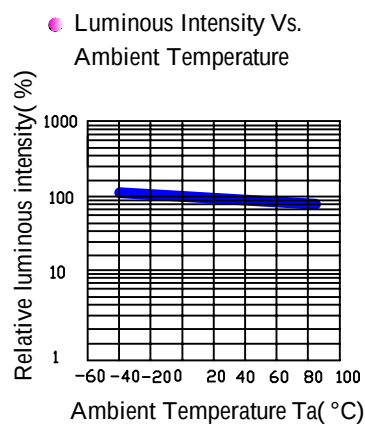
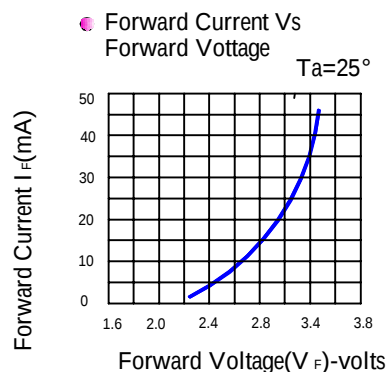
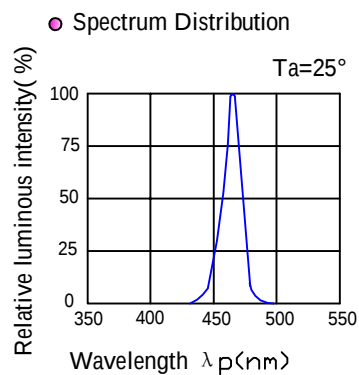
*For each die

Notes:

- 1.Tolerance of Luminous Intensity $\pm 11\%$
- 2.Tolerance of Dominant Wavelength $\pm 1\text{nm}$
- 3.Tolerance of Forward Voltage $\pm 0.1\text{V}$

B1608B6ZQC

Typical Electrical-Optical Characteristics Curves(B)



■ Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below .

Confidence level:90%

LTPD:10%

NO	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp: 260±5°C	6min	22 PCS	0/1
2	Temperature Cycle	H:+100°C 15min ∫ 5min L:-40°C 15min	300 Cycles	22 PCS	0/1
3	Thermal Shock	H:+100°C 5min ∫ 10sec L:-10°C 5min	300 Cycles	22 PCS	0/1
4	High Temperature Storage	Temp ;100°C	1000 Hrs	22 PCS	0/1
5	Low Temperature Storage	Temp : -40°C	1000 Hrs	22 PCS	0/1
6	DC Operating Life	I _F =20mA	1000 Hrs	22 PCS	0/1
7	High Temperature High Humidity	85°C/85%RH 1000 Hrs	1000 Hrs	22 PCS	0/1

■ Guideline for Soldering(1)

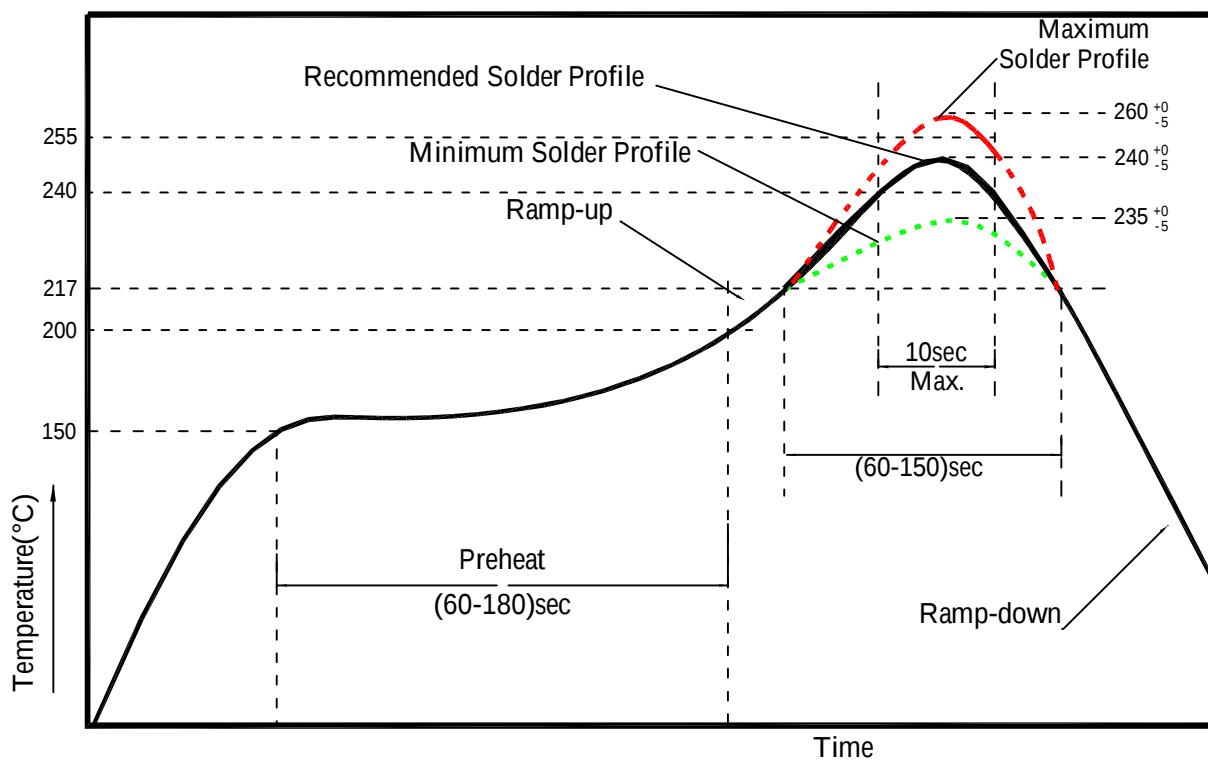
● Hand Soldering

A soldering iron of less than 20W is recommended to be used in Hand Soldering. Please keep the temperature of the soldering iron under 300°C while soldering. Each terminal of the LED is to go for less than 3 second and for one time only.

Be careful because the damage of the product is often started at the time of the hand soldering.

● Reflow Soldering

Use the conditions shown in the under Figure of Pb-Free Reflow Soldering.



- Reflow soldering should not be done more than two times.
- Stress on the LEDs should be avoided during heating in soldering process.
- After soldering, do not deal with the product before its temperature drops down to room temperature.

■ Precautions(1)

Storage

- Moisture proof and anti- electrostatic package with moisture absorbent material is used , to keep moisture to a minimum

Before opening the package,the product should be kept at 30°C or less and humidity less than 60%Rh,and be used within a year.

Afer opening the package,the product should be stoted at 30or less and humidity less than 10%RH,andbe soldered within 24 hours.It is recommended that the product be operated at the workshop condition of 30°C or less and humidity less than 60%RH

If the moisture absorbent material has fade away or the LEDS have exceeded the storage time,baking treatment.should be performed based on the following condition:(60+5C) for 12 hours.

- Static Eleetricity

Static electricity or surge voltage damages the LEDs . Damaged LEDs will show some unusual characteristics such as the forward voltage becomes lower, or the LEDs do not light at the low current . even not lihgt

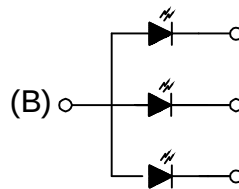
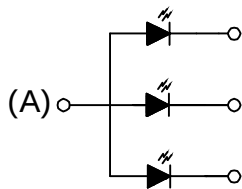
All devices, equipment and machinery must be properly grounded. At the same time, it is recommended that wrist bands or anti-electrostatic gloves,anti-electrostatic containers be used when dealing with the LEDs.

■ Precautions(2)

● Design Consideration

In designing a circuit, the current through each LED must not exceed the absolute maximum rating specified for each LED . In the meanwhile, resistors for protection should be applied, otherwise slight voltage shift will cause big current change, burn out may happen.

It is recommended to use Circuit A which regulates the current flowing through each LED rather than Circuit B. in forward V oltage (V_f) of the LEDs. In the worst case ,some LED may be subjected to stresses in excess of the Absolute Maximum Rating



● Thermal Design is paramount importance because heat generation may result in the Characteristics decline, such as brightness decreased, Color changed and so on. Please consider the heat generation of the LEDs when making the system design.

■ Bin Range of Luminous Intensity

Chip	Bin	Min.	Max.	Unit	Condition
B	L1	70	75	mcd	$I_F = 20\text{mA}$
	L2	75	80		
	M1	80	85		
	M2	85	90		

■ Bin Range of Forward Voltage

Chip	Bin	Min.	Max.	Unit	Condition
B	1	2.85	3.05	V	$I_F = 20\text{mA}$
	2	3.05	3.25		
	3	3.25	3.45		
	4	3.45	3.65		

■ Bin Range of Dominant Wavelength

Chip	Bin	Min.	Max.	Unit	Condition
B	A	465	467	nm	$I_F = 20\text{mA}$
	B	467	469		
	C	469	471		
	D	471	473		

■ Notes:

- 1.Tolerance of Luminous Intensity $\pm 11\%$
- 3.Tolerance of Forward Voltage $\pm 0.1\text{V}$