

Technical Parameters of Stamping and Sheet Metal Processing

Item	Parameter	Description
Material	Cold plate, galvanized plate, aluminum plate, stainless steel plate, etc.	If you need other materials, please send drawings
Thickness of material	Thickness of material ranges from 0.3 mm to 5 mm.	Please send drawing for other thickness
Equipment list	Punching, CNC punching, laser cutting, CNC bending, cnc machining centers, Die casting, laser welding, welding robots	
Mold Type	Stamping dies, drawing dies, die casting dies, etc.	
Mold Materials	Cr12,Cr12MOV,D2,SKD-11,DC53,SKH-9,etc.	Cr12,Cr12MOV,D2,SKD-11,DC53,SKH-9 等
tolerance (allowed error)	As per drawing requirements	
processing speed	60 pieces per minute	
production volume	Single production quantity of 4000	
surface treatment	Spraying, plating, electrophoresis, oxidation, etc.	If you have a special request, please send a request
hot treatment (e.g. of metal)	As per drawing	
Inspection Standards	Inspection requirements are 2-dimensional inspection according to drawing tolerances, gage inspection, and so on. Our company has iso19001 certification	
comment	Please contact us if you have any special	

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	requirements	