



Eastern dragon

Hong Kong Eastern Dragon Group Co.,Ltd

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C2S Art Paper-Gloss Brand: Eastern Dragon

Technical Data	Unit	Specification		
		High Grade	Medium	Lower Grade
1、Basis weight	g/m ²	80 90 100 105 115 120 128 130 157 170 190 210 230 250	±3%	
2、Basis weight tolerance	g/m ²	4	4	4
3、Density <=	g/cm ³	1.23	1.25	1.30
4、Whiteness ≥	%	90	90	86
5、Opacity ≥	% (70--90) g/m ² (90-128) g/m ² >128g/m ²	88-96		
		85		
		90		
		95		
6、Gloss ≥	%	65	60	55
7、Printing gloss ≥	% ≤120g/m ² >120g/m ²			
		90	88	80
		87	85	75
8、Printing surface roughness ≤	μm	1.2	1.8	2.2
9、Smoothness	s ≤120g/m ² >120g/m ²			
		800	700	600
		700	600	500
10、Ink receptivity	%	15-22		
11、Printing surface Strength	m/s Viscosity of ink Medium ≥ Viscosity of ink Lower ≥			
		1.4	1.2	1.0
		4.6	4.0	3.0
12、Dirt count	pcs/m ² ≤ (0.2-1.0) mm ² ≥ 1.0 mm ²			
		5	24	48
		Not allowed	Not allowed	Not allowed
13、Moisture	%	5-6		

Validate Before:31st Dec 2022

Confirmed By: Eastern Dragon Group

