

Pttn.#:

Body#:

SPORT COATS / VESTS

Linked from GSpecs_36867_M3W21577_SLIM FIT

Selected Range: 34, 36, 38, 40, 42, 44, 46, 48, 50, 52,

POM	POM Description	Tol(+)	Tol(-)	34	36	38	40	42	44	46	48	50	52
045	Body Length -- frm CB Neck	1/4	-1/4	28	28 1/2	29	29 1/2	30	30 1/2	31	31 1/2	32	32 1/2
046	CF. Length From HPS Neck seam	1/4	-1/4	29	29 1/2	30	30 1/2	31	31 1/2	32	32 1/2	33	33 1/2
065	Chest Circumference 1" Below armhole	1/2	-1/2	36	38	40	42	44	46	48	50	52	54
070	Waist Circumference	1/2	-1/2	32	34	36	38	40	42	44	46	48	50
069	Waist Pos.Level - From CB Neck	1/8	-1/8	17 1/4	17 1/2	17 3/4	18	18 1/4	18 1/2	18 3/4	19	19 1/4	19 1/2
075	Hip Circumference	1/2	-1/2	36 1/2	38 1/2	40 1/2	42 1/2	44 1/2	46 1/2	48 1/2	50 1/2	52 1/2	54 1/2
074	Hip Level - From CB Neck	1/8	-1/8	24 7/8	25 1/4	25 5/8	26	26 3/8	26 3/4	27 1/8	27 1/2	27 7/8	28 1/4
080	Bottom Circumference	1/2	-1/2	38	40	42	44	46	48	50	52	54	56
	Shoulder Seam Forward at neck seam	1/8	-1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
085	Across Shoulder (Seam to Seam)	1/4	-1/4	17	17 1/2	18	18 1/2	19	19 1/2	20	20 1/2	21	21 1/2
097	Across Chest Width - 7" From HPS Neck Seam	1/4	-1/4	13 1/2	14	14 1/2	15	15 1/2	16	16 1/2	17	17 1/2	18
100	Across Back -- 5" frm CB Neck	1/4	-1/4	16 1/4	16 3/4	17 1/4	17 3/4	18 1/4	18 3/4	19 1/4	19 3/4	20 1/4	20 3/4
110	Sleeve Length -- frm CB Nk (L/S)	1/4	-1/4	33 1/2	34	34 1/2	35	35 1/2	36	36 1/2	37	37 1/2	38
180	Armhole Circumference - On curve	1/4	-1/4	20 1/2	21	21 1/2	22	22 1/2	23	23 1/2	24	24 1/2	25
200	Bicep Width - 1" frm A/H seam	1/4	-1/4	14 1/4	14 3/4	15 1/4	15 3/4	16 1/4	16 3/4	17 1/4	17 3/4	18 1/4	18 3/4
205	Elbow - 8" frm A/H Seam	1/4	-1/4	12 7/8	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/8	15 1/2	15 7/8	16 1/4
210	L/S Forearm Width - 6" frm Bottom Edge	1/8	-1/8										
225	Sleeve Opening	1/8	-1/8	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12	12 1/4	12 1/2
230	Sleeve Hem Height - Inside	1/8	-1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
260	Shoulder Slope - frm HPS Neck Seam--> Grade proportionally	1/8	-1/8				2 1/2						
285	Back Neck Drop -- frm HPS Neck Seam	1/8	-1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
290	Back Neck Width along neck curve	1/8	-1/8	7 3/4	7 7/8	8	8 1/8	8 1/4	8 3/8	8 1/2	8 5/8	8 3/4	8 7/8
300	Collar Height at CB Neck Including CollarStand	1/8	-1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
318	Collar Length	1/8	-1/8	12 3/4	13 1/4	13 3/4	14 1/4	14 3/4	15 1/4	15 3/4	16 1/4	16 3/4	17 1/4
325	Notch Opening	1/8	-1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
330	Collar Notch Height	1/8	-1/8	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
331	Collar Stand Height at CB.	1/8	-1/8	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
345	Lapel Width	1/8	-1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
355	Lapel Notch	1/8	-1/8	1	1	1	1	1	1	1	1	1	1
375	Sleeve Placket Length	1/8	-1/8	4	4	4	4	4	4	4	4	4	4
400	1st Button Placement - from HPS Neck Seam	1/8	-1/8	16 3/4	17	17 1/4	17 1/2	17 3/4	18	18 1/4	18 1/2	18 3/4	19
405	Button Spacing	1/8	-1/8	4 1/8	4 1/4	4 3/8	4 1/2	4 5/8	4 3/4	4 7/8	5	5 1/8	5 1/4

Selected Range: 28, 29, 30, 31, 32, 33, 34, 35, 36, 38, 40, 42, 44,

POM	POM Description	Tol(+)	Tol(-)	40	42	44							
500	Waistband Width	1/8	-1/8	1 3/8	1 3/8	1 3/8							
520	Belt Loop Length	1/8	-1/8	1 3/4	1 3/4	1 3/4							
525	Belt Loop Width	1/16	-1/16	3/8	3/8	3/8							
540	J-Stitch Width	1/8	-1/8	1 3/8	1 3/8	1 3/8							
555s	J-Stitch Length	1/4	-1/4	6 1/2	7	7							
550	Waistband Circumference - Relaxed	1/2	-1/2	41 1/2	43 1/2	45 1/2							
560	Waistband Circumference - Extended	1	-1/2	44	46	48							
	Seat level blw Waistband seam	0	0	7	7 1/4	7 1/2							
575	Seat - 3 Point Measure	1/2	-1/2	49	51	53							
580	Thigh Circumference - 1" Below crotch	1/2	-1/2	31 1/2	32 3/4	34							
585	Knee Circumference_2" above 1/2 inseam	1/4	-1/4	20 1/2	21 1/4	22							
590	Leg Opening Circumference (Pant)	1/4	-1/4	17	17 1/2	18							
600	Inside Hem Width	1/8	-1/8	1	1	1							
605	Inseam--32 INSEAM--BASE SIZE	1/2	-1/2	32	32	32							
615	Front Rise (Excluding Waistband)	1/4	-1/4	11	11 1/2	12							
620	Back Rise (Excluding Waistband)	1/4	-1/4	16 1/4	16 3/4	17 1/4							
655	Front Pocket Opening	1/4	-1/4	6 3/4	6 3/4	6 3/4							
665	Front Pocket Placement Below Waistband	1/8	-1/8	1/2	1/2	1/2							
670	Front Pkt Plcmnt From SS at Top	1/8	-1/8	1 1/2	1 1/2	1 1/2							
**	Front Pkt Bag Height	1/4	-1/4	11 1/2	12	12							
**	Front Pkt Bag Width	1/4	-1/4	8	8 1/2	8 1/2							
695	Back Welt Pocket: Width	1/8	-1/8	5 1/4	5 1/4	5 1/4							
700	Back Welt Pocket: Height	1/16	-1/16	3/8	3/8	3/8							
705	Back Welt Pkt Plcmnt From CB seam	1/8	-1/8	3	3 1/8	3 1/4							
710	Bk Pkt Plcmnt BW at End Closest to SS	1/8	-1/8	2 1/2	2 1/2	2 1/2							
715	Bk Pkt Plcmnt BW at End Closest to CB	1/8	-1/8	2 3/4	2 3/4	2 3/4							
**	Back Pkt Bag Height	1/4	-1/4	9 1/2	10	10							
605	Inseam -- 29 INSEAM	1/2	-1/2	29	29	29							
605	Inseam -- 30 INSEAM	1/2	-1/2	30	30	30							
605	Inseam--34 INSEAM	1/2	-1/2	34	34	34							

*Outseam removed as per director's update.

*Add seat level grading to Gspec.