



Qingdao Eastern Dragon Pulp & Paper Co.,Ltd

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Tech Data for Base Cup Paper

Item		Unit	Super quality						
Substance		g/m2	140±5 150±5 160±5 170±5 180±6 190±6 200±6 210±7 220±7 230±8 240±8 250±8 260±9 280±10 290±10 300±10 320±12 340±14 350±14						
Tolerance ≤		g/m2	6 6 6 6 6 7 7 8 8 8 8 9 9 9 10 10 12 14 14						
Thickness	Super QT	* Um	- - 203±10 215±10 230±10 240±10 250±12 265±12 280±12 290±12 305±12 315±12 330±15 350±15 370±15 385±15 410±15 435±15 445±15						
	Qualified								
Smoothness	≤200 g/m2	S	10—18			10—18			
	≥200 g/m2		8—14			8--14			
Brightness		%	78.0-86.0			76.0—83.0			
*Tensile strength) ≥		N.m/g	29.0			27.0			
CD folding time ≥		time	60			20			
Ink Cobb ≤		Kg/m2	1.50						
*Stiffness(CD/ ND)	g/m2	*mN.m	140-150	160	170	180	190-210	220-240	≥250
	Super ≥		/	0.80/ 1.60	1.00/ 2.00	1.40/ 2.50	1.60/ 3.00	2.00/ 3.50	2.20/ 3.80
	Qualify≥		/	0.60/ 1.40	0.80/ 1.60	1.00/ 2.00	1.40/ 2.80	1.60/ 3.00	2.00/ 3.50
Dust	*(0.3-1.5)mm2≤	pc/ m2	60				80		
	* > 1.5mm2-2.5mm2 ≤		4				4		
	* > 2.5mm2		Not allowed						
	* ≥2.5mm2								
Moisture	≤200g /m2	%	4.0-8.0						
	>200g/m2		5.0-8.0						
Note: other item not mentioned refer standard GB;Super quality not produce 140g/m2;150g/m2;									
(*means not so sure)									

Confirmed by:Hong Kong Eastern Dragon Group

Date:2022/04/01

