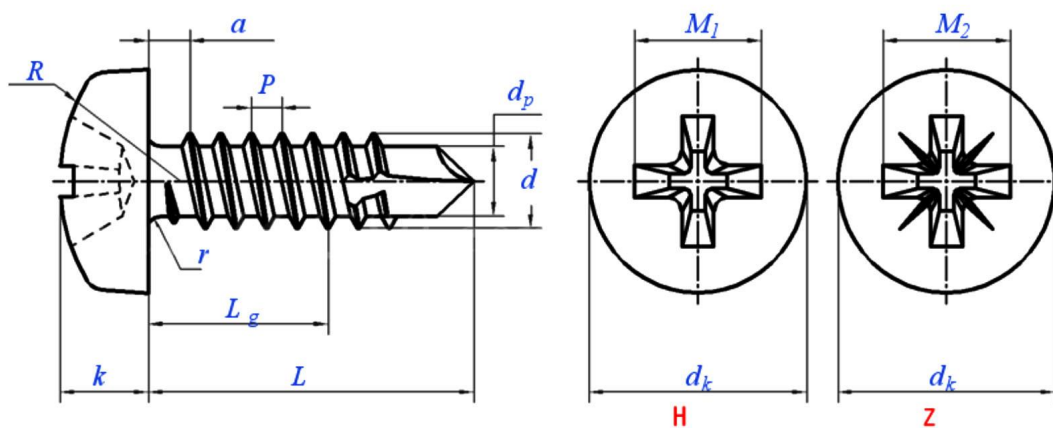




| Thread specification<br>d        |              | ST2.9 | ST3.5 | ST4.2 | ST4.8 | ST5.5 | ST6.3 |
|----------------------------------|--------------|-------|-------|-------|-------|-------|-------|
| P                                | Thread pitch | 1.1   | 1.3   | 1.4   | 1.6   | 1.8   | 1.8   |
| a                                | Max          | 1.1   | 1.3   | 1.4   | 1.6   | 1.8   | 1.8   |
| dk                               | Max          | 5.6   | 7     | 8     | 9.5   | 11    | 12    |
|                                  | Min          | 5.3   | 6.64  | 7.64  | 9.14  | 10.57 | 11.57 |
| k                                | Max          | 2.4   | 2.6   | 3.1   | 3.7   | 4     | 4.6   |
|                                  | Min          | 2.15  | 2.35  | 2.8   | 3.4   | 3.7   | 4.3   |
| r                                | Min          | 0.1   | 0.1   | 0.2   | 0.2   | 0.25  | 0.25  |
| R                                | ≈            | 5     | 6     | 6.5   | 8     | 9     | 10    |
| Slot number                      |              | 1     | 2     | 2     | 2     | 3     | 3     |
| M1                               | Reference    | 3     | 3.9   | 4.4   | 4.9   | 6.4   | 6.9   |
| Depth                            | Type H       | Max   | 1.8   | 1.9   | 2.4   | 2.9   | 3.6   |
|                                  |              | Min   | 1.4   | 1.4   | 1.9   | 2.4   | 3.1   |
| M2                               | Reference    | 3     | 4     | 4.4   | 4.8   | 6.2   | 6.8   |
| Depth                            | Type Z       | Max   | 1.75  | 1.9   | 2.35  | 2.75  | 3     |
|                                  |              | Min   | 1.45  | 1.5   | 1.95  | 2.3   | 2.55  |
| Drilling range (plate thickness) | ≥            | 0.7   | 0.7   | 1.75  | 1.75  | 1.75  | 2     |
|                                  | ≤            | 1.9   | 2.25  | 3     | 4.4   | 5.25  | 6     |