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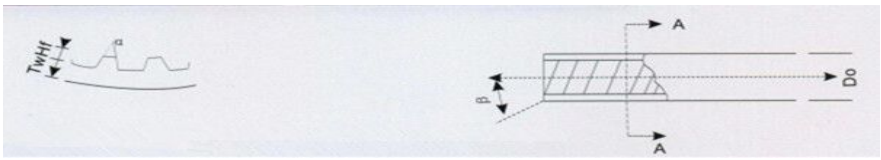
LWC For ACR SERIES (INNER GROOVED)

Specifications	Unit Weight	O.D. (mm)	I.D. (mm)	Bottom Wall Thickness Tw（mm)	Fin Grove Depth Hf (mm)	Total Wall Thickness (mm)	Apex Angle α(°)	Helix Angle β (°)	Nunber of Tooth
Φ5.00×0.20+0.15-18º	33	5.00	4.30	0.20	0.15	0.35	40	18	40
Φ7.00×0.25+0.10-15º	52	7.00	6.30	0.25	0.10	0.35	40	15	65
Φ7.00×0.25+0.18-18º	57	7.00	6.14	0.25	0.18	0.43	40	18	50
Φ7.00×0.25+0.22-16º	58	7.00	6.06	0.25	0.22	0.47	22	16	54
Φ7.00×0.27+0.15-18º	60	7.00	6.16	0.27	0.15	0.42	53	18	60
Φ7.94×0.25+0.18-18º	65	7.94	7.08	0.25	0.18	0.43	40	18	50
Φ7.94×0.25+0.20-18º	66	7.94	7.04	0.25	0.20	0.45	40	18	50
Φ7.94×0.26+0.17-18º	66	7.94	7.08	0.26	0.17	0.43	40	18	50
Φ7.94×0.28+0.20-18º	72	7.94	6.98	0.28	0.20	0.48	40	18	50
Φ7.94×0.30+0.20-18º	76	7.94	6.94	0.30	0.20	0.50	40	18	50
Φ9.52×0.27+0.16-18º	82	9.52	8.66	0.27	0.16	0.43	30	18	70
Φ9.52×0.28+0.12-15º	80	9.52	8.72	0.28	0.12	0.40	53	15	65
Φ9.52×0.28+0.15-18º	83	9.52	8.66	0.28	0.15	0.43	53	18	60
Φ9.52×0.28+0.15-25º	88	9.52	8.66	0.28	0.15	0.43	90	25	65
Φ9.52×0.28+0.20-18º	85	9.52	8.56	0.28	0.20	0.48	25	18	55
Φ9.52×0.28+0.20-18º	88	9.52	8.56	0.28	0.20	0.48	40	18	60
Φ9.52×0.30+0.20-18º	90	9.52	8.52	0.30	0.20	0.50	30	18	60
Φ9.52×0.30+0.20-18º	94	9.52	8.52	0.30	0.20	0.50	53	18	60
Φ9.52×0.34+0.15-25º	104	9.52	8.54	0.34	0.15	0.49	90	25	65
Φ9.52×0.40+0.25-18º	123	9.52	8.22	0.40	0.25	0.65	40	18	60
Φ12.00×0.36+0.25-18º	140	12.00	10.78	0.36	0.25	0.61	40	18	70
Φ12.70×0.35+0.25-18º	155	12.70	11.50	0.35	0.25	0.60	53	18	70
Φ12.70×0.40+0.25-18º	170	12.70	11.40	0.40	0.25	0.65	53	18	70
Φ12.70×0.50+0.25-18º	201	12.70	11.20	0.50	0.25	0.75	53	18	75
Φ12.75×0.36+0.21/0.25-20	150	12.75.	11.53	0.36	0.25	0.61	48	20	70

Specifications	⊙ Materials: C11000(T2), C12200(TP2), C2680(H68), C27200(H63) and C27000((H65) ⊙ Temper: soft drawn or light soft drawn ⊙ Unit weight: 34 to 270kg ⊙ Outside diameter: 5.0 to 12.75mm ⊙ Inner diameter: 4.3 to 11.53mm ⊙ Bottom wall thickness: 0.20 to 0.50mm ⊙ Total wall thickness: 0.35 to 0.75mm
Packing	⊙ in capped each tube trapped and in fumigated wooden cases, or as the customer's requests ⊙ Great care is taken to avoid any damage which might be caused during storage or transportation
Demension Marks